

# *Optimal Control of Perfect Plasticity Part I: Stress Tracking*

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Non-smooth and Complementarity-based Distributed Parameter Systems: Simulation and Hierarchical Optimization

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## OPTIMAL CONTROL OF PERFECT PLASTICITY PART I: STRESS TRACKING\*

#### 3

## CHRISTIAN MEYER<sup>†</sup> AND STEPHAN WALTHER<sup>†</sup>

Abstract. The paper is concerned with an optimal control problem governed by the rate-4 5 independent system of quasi-static perfect elasto-plasticity. The objective is to optimize the stress field by controlling the displacement at prescribed parts of the boundary. The control thus enters 6 the system in the Dirichlet boundary conditions. Therefore, the safe load condition is automatically fulfilled so that the system admits a solution, whose stress field is unique. This gives rise to a well 8 defined control-to-state operator, which is continuous but not Gâteaux-differentiable. The control-to-9 state map is therefore regularized, first by means of the Yosida regularization and then by a second smoothing in order to obtain a smooth problem. The approximation of global minimizers of the 11 original non-smooth optimal control problem is shown and optimality conditions for the regularized problem are established. A numerical example illustrates the feasibility of the smoothing approach. 13

14 **Key words.** Optimal control of variational inequalities, perfect plasticity, rate-independent 15 systems, Yosida regularization, first-order necessary optimality conditions, Dirichlet control problems

16 AMS subject classifications. 49J20, 49K20, 74C05

17 **1. Introduction.** We consider the following optimal control problem governed 18 by the equations of *quasi-static perfect plasticity* at small strain:

$$\begin{cases}
\min \quad J(\sigma,\ell) := \Psi(\sigma,\ell) + \frac{\alpha}{2} \|\dot{\ell}\|_{L^{2}(\mathcal{X}_{c})}^{2}, \\
\text{s.t.} \quad -\operatorname{div} \sigma = 0 & \operatorname{in} \Omega, \\
\sigma = \mathbb{C}(\nabla^{s} u - z) & \operatorname{in} \Omega, \\
\dot{z} \in \partial I_{\mathcal{K}(\Omega)}(\sigma) & \operatorname{in} \Omega, \\
u = u_{D} & \operatorname{on} \Gamma_{D}, \\
\sigma \nu = 0 & \operatorname{on} \Gamma_{N}, \\
u(0) = u_{0}, \quad \sigma(0) = \sigma_{0} & \operatorname{in} \Omega. \\
\text{and} \quad u_{D} = \mathcal{G}\ell + \mathfrak{a}, \quad \ell(0) = \ell(T) = 0.
\end{cases}$$

Herein,  $u: (0,T) \times \Omega \to \mathbb{R}^n$ , n=2,3, is the displacement field, while  $\sigma, z: (0,T) \times \Omega \to \Omega$ 20 $\mathbb{R}^{n \times n}$  are stress tensor and plastic strain. The boundary of  $\Omega$  is split in two disjoint 21 parts  $\Gamma_D$  and  $\Gamma_N$  with outward unit normal  $\nu$ . Moreover,  $\mathbb{C}$  is the elasticity tensor 22 and  $\mathcal{K}(\Omega)$  denotes the set of feasible stresses. The initial data  $u_0$  and  $\sigma_0$  are given 23and fixed. The Dirichlet data  $u_D$  arises from an artificial control variable  $\ell$  through 24 a linear operator  $\mathcal{G}$  in combination with a given offset  $\mathfrak{a}$ . In principle,  $\mathcal{G}$  could be an 25arbitrary linear operator (fulfilling certain assumptions, see below), but in section 6 2627 it is chosen to be the solution operator of linear elasticity which is the reason for calling  $\ell$  pseudo forces. Finally,  $\mathcal{X}_c$  is a suitably chosen control space and  $\alpha > 0$  a 2829fixed Tikhonov regularization parameter. The objective  $\Psi$  only contains the stress field and neither the displacement nor the plastic strain. This is why the optimal 30

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control problem (P) is termed *stress tracking problem*. A mathematically rigorous version of (P) involving the functions space and a rigorous notion of solutions for the state equation will be formulated in section 4 below. The precise assumptions on the data are given in section 2. Regarding to a detailed description and derivation of the plasticity model, we refer to [19].

Let us shortly comment on our choice of the control variable  $\ell$ . It is well known 36 that the system of perfect plasticity only admits a solution under a certain additional 37 assumption, also known as safe load condition, see e.g. [21, 5]. This condition roughly 38 says that the applied loads must allow for the existence of a stress field that fulfills 39 the balance of momentum and at the same time stays in the interior of the feasible 40set  $\mathcal{K}(\Omega)$ . Thus, if one uses exterior loads as control variables, the safe load condi-41 42 tion arises as additional constraint in the optimal control problem, but, at least up to our knowledge, it is an open question how to deal with this additional constraint. 43 We therefore choose the Dirichlet displacement as control variables and set the ex-44 terior loads in the balance of momentum to zero. Then the safe load condition is 45automatically fulfilled, but we are faced with a Dirichlet boundary control problem. 46 Problems of this kind provide a particular challenge, since "standard"  $L^2$ -type spaces 47 lead to regularity issues, see e.g. [3, 15]. To overcome this challenge, we introduce the 48 Dirichlet data as the trace of an  $H^1$ -function in the domain  $\Omega$ , as also proposed e.g. in 49 [4, 7]. In our approach, the  $H^1$ -function arises as a solution of another linear elliptic 50equation hidden behind the operator  $\mathcal{G}$ . The inhomogeneity in this equation, i.e., the pseudo force  $\ell$ , then serves as control variable. By the last constraints in (P), it is 53 forced to vanish at the beginning and in the end time. These additional constraints are motivated by the application we have in mind: in practice, one is often interested 54 in reaching a desired shape and, at the same time, optimizing the stress distribution at end time (e.g., keeping it as small as possible). The desired shape is given in form 56 of the offset a and the condition  $\ell(T) = 0$  ensures that it is indeed reached at end time. At the beginning of the process, control variable is also assumed to vanish 58  $(\ell(0) = 0)$ , but in between it is allowed to alter the process in order to optimize the stress distribution. More general control constraints are possible as well and can eas-60 ily be incorporated into our analysis, but, to keep the discussion concise, we restrict 61 ourselves to this particular setting. 62

The present paper is the first of two papers. In a companion paper [17], we draw our attention to the displacement tracking problem. While the stress tracking may be seen more important from an application point of view and allows a comparatively comprehensive analysis, the displacement tracking is mathematically more interesting and by far more challenging. This is due to the lack of uniqueness and regularity of the displacement field in case of perfect plasticity, see e.g. [21, 22].

69 Let us put our work into perspective. Optimal control of elasto-plastic deformation has been considered from a mathematical perspective in various articles, in 70 particular concerning the static case, see e.g. [12, 14] and the references therein. When 71 it comes to the (physically much more reasonable) quasi-static case however, the lit-72erature becomes rather scarce. The only contributions in this field we are aware of 73 74are [23, 24, 25, 26, 16]. However, all of these works deal with problems involving hardening, which essentially simplifies the analysis. Quasi-static elasto-plasticity falls 75 76 into the class of rate-independent systems. The mathematical properties of such a system strongly depend on the underlying energy functional. If the latter is uniformly 77 convex, then the system admits a unique and time-continuous (differential) solution 78 in the energy space. This however changes, if the energy lacks convexity, and it is even 79 not clear how to define a solution in this case. For an overview over rate-independent 80

processes and the various notions of solutions, we refer to [18]. Hardening leads to a 81 82 uniform convex energy functional. In contrast to this, perfect plasticity may be seen as limit case in this respect, since the energy is convex, but not uniformly convex. 83 Therefore, as already mentioned above, parts of the solution, namely displacement 84 and plastic strain, lack uniqueness and regularity, whereas the stress is unique and 85 provides the regularity expected for the uniformly convex case. This behavior carries 86 over to the optimal control problem. It turns out that, as long as the stress tracking 87 is considered, the optimal control problem can be treated by similar techniques as in 88 case with hardening and one obtains comparable results concerning existence of opti-89 mal solution and their approximation via regularization. For the case with hardening, 90 this has been elaborated in [24, 25, 26]. This however changes, if the displacement 91 tracking is considered, as we will see in the companion paper. To the best of our 92 knowledge, our two papers are the first contributions dealing with optimal control of 93 perfect plasticity, and it is remarkable that the stress tracking allows for similar re-94sults as in the case with hardening, whereas the non-uniform convexity of the energy 95 takes its full effect when it comes to the displacement tracking. 96

The paper is organized as follows: After introducing our notation and standing assumptions in section 2, we turn to the analysis of the state system in section 3. 98 We establish the existence of a solution by means of the Yosida regularization of the 99 convex subdifferential  $\partial I_{\mathcal{K}(\Omega)}$ , which is afterwards also used for the regularization of 100 the optimal control problem. The underlying analysis follows the lines of [21], but 101 we slightly extend the known results and therefore present the arguments in detail. 102 103 Section 4 is then devoted to the proof of existence of an optimal solution and its approximation via Yosida regularization. The regularized optimal control problems 104 are still not smooth, since the control-to-state map is not Gâteaux-differentiable in 105general. Therefore, we show for the special case of the von Mises yield condition how 106 to obtain a differentiable problem by means of a second smoothing. This allows us to 107 derive optimality conditions involving an adjoint equation in section 5. In section 6, 108 109 we first specify the operator  $\mathcal{G}$  and deduce the particular form of the gradient of the objective functional reduced to the control variable only. Based on that, we 110 have implemented a gradient descent method. The paper ends with an illustrative 111 numerical example. 112

113 **2. Notation and Standing Assumptions.** We start with a short introduction 114 in the notation used throughout the paper.

Notation. Given two vector spaces X and Y, we denote the space of linear and 115continuous functions from X into Y by  $\mathcal{L}(X, Y)$ . If X = Y, we simply write  $\mathcal{L}(X)$ . 116 The dual space of X is denoted by  $X^* = \mathcal{L}(X, \mathbb{R})$ . If H is a Hilbert space, we 117denote its scalar product by  $(\cdot, \cdot)_{H}$ . For the whole paper, we fix the final time T > t118 0. For t > 0 we denote the Bochner space of square-integrable functions on the 119 time interval [0,t] by  $L^2(0,t;X)$ , the Bochner-Sobolev space by  $H^1(0,t;X)$  and the 120 space of continuous functions by C([0,t];X) and abbreviate  $L^2(X) := L^2(0,T;X)$ , 121  $H^1(X) := H^1(0,T;X)$  and C(X) := C([0,T];X). When  $G \in \mathcal{L}(X;Y)$  is a linear and 122continuous operator, we can define an operator in  $\mathcal{L}(L^2(X); L^2(Y))$  by G(u)(t) :=123G(u(t)) for all  $u \in L^2(X)$  and for almost all  $t \in [0,T]$ , we denote this operator also 124by G, that is,  $G \in \mathcal{L}(L^2(X); L^2(Y))$ , and analog for Bochner-Sobolev spaces, i.e., 125 $G \in \mathcal{L}(H^1(X); H^1Y)$ . Given a coercive operator  $G \in \mathcal{L}(H)$  in a Hilbert space H, we 126denote its coercivity constant by  $\gamma_G$ , i.e.,  $(Gh, h)_H \geq \gamma_G ||h||_H^2$  for all  $h \in H$ . With 127this operator we can define a new scalar product, which induces an equivalent norm, 128 129 by  $H \times H \ni (h_1, h_2) \mapsto (Gh_1, h_2)_H \in \mathbb{R}$ . We denote the Hilbert space equipped

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with this scalar product by  $H_G$ , that is  $(h_1, h_2)_{H_G} = (Gh_1, h_2)_H$  for all  $h_1, h_2 \in H$ . If  $p \in [1, \infty]$ , then we denote its conjugate exponent by p', that is  $\frac{1}{p} + \frac{1}{p'} = 1$ . Finally, by

132  $\mathbb{R}_s^{n \times n}$ , we denote the space of symmetric matrices and c, C > 0 are generic constants.

133 Standing Assumptions. The following standing assumptions are tacitly as-134 sumed for the rest of the paper without mentioning them every time.

135 Domain. The domain  $\Omega \subset \mathbb{R}^n$ ,  $n \in \mathbb{N}$ ,  $n \geq 2$ , is bounded with Lipschitz boundary 136  $\Gamma$ . The boundary consists of two disjoint measurable parts  $\Gamma_N$  and  $\Gamma_D$  such that 137  $\Gamma = \Gamma_N \cup \Gamma_D$ . While  $\Gamma_N$  is a relatively open subset,  $\Gamma_D$  is a relatively closed subset of 138  $\Gamma$  with positive measure. In addition, the set  $\Omega \cup \Gamma_N$  is regular in the sense of Gröger, 139 cf. [6].

140 Spaces. Throughout the paper, by  $L^p(\Omega; M)$  we denote Lebesgue spaces with 141 values in M, where  $p \in [1, \infty]$  and M is a finite dimensional space. To shorten 142 notation, we abbreviate

143 
$$\mathcal{H}^p := L^p(\Omega; \mathbb{R}^{n \times n}) \quad \text{and} \quad \mathcal{H} := \mathcal{H}^2.$$

144 Given  $p \in [1, \infty]$ , the Sobolev space of vector-valued functions with values in  $\mathbb{R}^n$  is 145 denoted by

146  $\mathcal{V}^p := W^{1,p}(\Omega; \mathbb{R}^n) \text{ and } \mathcal{V} := \mathcal{V}^2.$ 

147 Furthermore, set

148 (2.1) 
$$\mathcal{V}_D^p := \overline{\{\psi|_\Omega : \psi \in C_0^\infty(\mathbb{R}^n), \operatorname{supp}(\psi) \cap \Gamma_D = \emptyset\}}^{W^{1,p}(\Omega;\mathbb{R}^n)}, \quad \mathcal{V}_D := \mathcal{V}_D^2.$$

Moreover, we assume that  $\mathcal{X}$  is a real Banach space,  $\mathcal{X}_c$  is a Hilbert space and that  $\mathcal{X}_c$  is compactly embedded into  $\mathcal{X}$ . The elements in  $\mathcal{X}$  and  $\mathcal{X}_c$  are called *pseudo* forces. Based on these spaces, the control space is defined by

$$H_0^1(\mathcal{X}_c) := \{\ell \in H^1(\mathcal{X}_c) : \ell(0) = \ell(T) = 0\}.$$

154 Coefficients. The elasticity tensor and the hardening parameter satisfy  $\mathbb{C}, \mathbb{B} \in \mathcal{L}(\mathbb{R}^{d \times d}_{sym})$  and are symmetric and coercive, i.e., there exist constants  $\underline{c} > 0$  and  $\underline{b} > 0$ 156 such that

$$(\mathbb{C}\sigma,\sigma)_{\mathbb{R}^{n\times n}_{s}} \geq \underline{c} \, \|\sigma\|_{\mathbb{R}^{n\times n}_{s}}^{2n\times n} \quad \text{and} \quad (\mathbb{B}\sigma,\sigma)_{\mathbb{R}^{n\times n}_{s}} \geq \underline{b} \, \|\sigma\|_{\mathbb{R}^{n\times n}_{s}}^{2n\times n}$$

for all  $\sigma \in \mathbb{R}^{n \times n}_{s}$ . In addition we set  $\mathbb{A} := \mathbb{C}^{-1}$  and note that  $(\mathbb{A}\sigma, \sigma)_{\mathbb{R}^{n \times n}_{s}} \geq \frac{c}{\|\mathbb{C}\|^{2}} \|\sigma\|_{\mathbb{R}^{n \times n}_{s}}^{2}$  for all  $\sigma \in \mathbb{R}^{n \times n}_{s}$  holds. Let us note that  $\mathbb{C}$  and  $\mathbb{B}$  could also depend on the space, however, to keep the discussion concise, we restrict ourselves to this setting.

163 Initial data. For the initial stress field  $\sigma_0$ , we assume that  $\sigma_0 \in \mathcal{H}^{\overline{p}}$ , where  $\overline{p} > 2$ 164 is specified in Lemma 3.12 below. The initial displacement will be given by the initial 165 Dirichlet data (at least in the regularized case), see subsection 3.2 below.

166 *Operators.* Throughout the paper,  $\nabla^s := \frac{1}{2}(\nabla + \nabla^{\top}) : \mathcal{V}^p \to \mathcal{H}^p$  denotes the 167 linearized strain. Its restriction to  $\mathcal{V}_D^p$  is denoted by the same symbol and, for the 168 adjoint of this restriction, we write  $-\operatorname{div} := (\nabla^s)^* : \mathcal{H}^{p'} \to (\mathcal{V}_D^p)^*$ .

169 Let  $\mathcal{K} \subset \mathcal{H}$  be a closed and convex set. We denote the indicator function by

170 
$$I_{\mathcal{K}}: \mathcal{H} \to \{0, \infty\}, \qquad \tau \mapsto \begin{cases} 0, & \tau \in \mathcal{K}, \\ \infty, & \tau \notin \mathcal{K}. \end{cases}$$

171 By  $\partial I_{\mathcal{K}} : \mathcal{H} \to 2^{\mathcal{H}}$  we denote the subdifferential of the indicator function. For  $\lambda > 0$ , 172 the Yosida regularization is given by

$$I_{\lambda}: \mathcal{H} \to \mathbb{R}, \qquad \tau \mapsto \frac{1}{2\lambda} \|\tau - \pi_{\mathcal{K}}(\tau)\|_{\mathcal{H}}^2$$

where  $\pi_{\mathcal{K}}$  is the projection onto  $\mathcal{K}$  in  $\mathcal{H}$ , and its Fréchet derivative is

$$\frac{176}{177} \qquad \qquad \partial I_{\lambda}(\tau) = \frac{1}{\lambda}(\tau - \pi_{\mathcal{K}}(\tau)).$$

178 When  $\lambda = 0$  we define  $I_{\lambda} = I_0 := I_{\mathcal{K}}$ . For a sequence  $\{\lambda_n\}_{n \in \mathbb{N}} \subset (0, \infty)$  we abbreviate 179  $I_n := I_{\lambda_n}$ .

180 Optimization Problem. By

 $173 \\ 174$ 

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$$J: H^1(\mathcal{H}) \times H^1(\mathcal{X}_c) \to \mathbb{R}, \quad J(\sigma, \ell) := \Psi(\sigma, \ell) + \frac{\alpha}{2} \|\dot{\ell}\|_{L^2(\mathcal{X}_c)}$$

we denote the objective function. We assume that  $\Psi : H^1(\mathcal{H}) \times H^1(\mathcal{X}_c) \to \mathbb{R}$  is weakly lower semicontinuous, continuous and bounded from below and that the Tikhonov parameter  $\alpha$  is a positive constant. Finally,  $\mathcal{G}$  is a linear and continuous operator from  $\mathcal{X}$  to  $\mathcal{V}$  and  $\mathfrak{a} \in H^1(\mathcal{V})$  is given.

**3. State Equation.** We begin our investigation with the state equation. At first we give the definition of a *reduced solution*, that is, a notion of solutions involving only the stress. Then we provide some results concerning this definition. In subsection 3.2 we prove the existence of such a solution by regularization.

190 The formal strong formulation of the state equation reads

191 (3.1a) 
$$-\operatorname{div} \sigma = 0$$
 in  $\Omega$ ,  
192 (3.1b)  $\sigma = \mathbb{C}(\nabla^s u - z)$  in  $\Omega$ 

195 (3.1e) 
$$\sigma \nu = 0$$
 on  $\Gamma_N$ ,

196 (3.1f)  $u(0) = u_0, \quad \sigma(0) = \sigma_0 \quad \text{in } \Omega.$ 

Herein, equation (3.1a) is the *balance of momentum*, (3.1b) is the additive split of the symmetric gradient of the displacement (the strain) into an elastic part  $e = A\sigma$  and a plastic part z. The inclusion (3.1c) is the *flow rule*, saying that the plastic part of the strain only changes when the stress  $\sigma$  has reached the *yield boundary*, that is, the boundary of  $\mathcal{K}(\Omega)$ .

**3.1. Definitions and Auxiliary Results.** The definition of a *reduced solution* of (3.1) consists of two parts, the *equilibrium condition* and the *flow rule* (resp. flow rule inequality). The equilibrium condition is the weak formulation of (3.1a) and (3.1e), while the flow rule can be seen as a weak formulation of (3.1c).

DEFINITION 3.1 (Equilibrium condition). We define the set of stresses which fulfill the equilibrium condition as

$$\mathcal{E}(\Omega) := \ker(\operatorname{div}) = \{ \tau \in \mathcal{H} : (\tau, \nabla^s \varphi)_{\mathcal{H}} = 0 \ \forall \varphi \in \mathcal{V}_D \}.$$

211 DEFINITION 3.2 (Admissible stresses). Let  $K \subset \mathbb{R}^{n \times n}_{s}$  be a closed and convex 212 set. We define the set of admissible stresses as

$$\mathcal{L}_{1}^{2} \mathcal{L}_{2} \mathcal{L}_{2}^{2} \mathcal{L}_{2$$

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- For the rest of this section, we impose the following
- ASSUMPTION 3.3 (Dirichlet data and initial condition).
- (i) We fix the Dirichlet displacement  $u_D \in H^1(\mathcal{V})$  and assume that the initial condition fulfills  $\sigma_0 \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega)$ .

219 (ii) The sequence  $\{u_{D,n}\}_{n\in\mathbb{N}}\subset H^1(\mathcal{V})$  fulfills  $u_{D,n} \rightharpoonup u_D$  in  $H^1(\mathcal{V})$ ,  $u_{D,n} \rightarrow u_D$ 220 in  $L^2(\mathcal{V})$  and  $u_{D,n}(T) \rightarrow u_D(T)$  in  $\mathcal{V}$ .

We are now in a position to give the definition of a *reduced solution* to (3.1).

DEFINITION 3.4 (Reduced solution of the state equation). A function  $\sigma \in H^1(\mathcal{H})$ is called reduced solution of (3.1) (with respect to  $u_D$ ), if, for almost all  $t \in (0,T)$ , it holds

- 225 (3.2a)  $\sigma(t) \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega),$
- 226 (3.2b)  $\left(\mathbb{A}\dot{\sigma}(t) \nabla^s \dot{u_D}(t), \tau \sigma(t)\right)_{\mathcal{H}} \ge 0 \quad \forall \tau \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega),$

227 (3.2c)  $\sigma(0) = \sigma_0.$ 

229 The inequality in (3.2b) will be frequently termed as flow rule inequality.

Note that the definitions above correspond to [13, Plasticity Problem II] and the definition given in [21, 1.4 Formulations. Résultats]. In order to *formally* derive the flow rule from (3.1c), one replaces z by  $\nabla^s u - A\sigma$  and use the definition of the subdifferential to obtain the variational inequality

$$\left(\mathbb{A}\dot{\sigma}(t) - \nabla^{s}\dot{u}(t), \tau - \sigma(t)\right)_{\mathcal{H}} \ge 0 \quad \forall \tau \in \mathcal{K}(\Omega) \text{ and f.a.a. } t \in [0, T].$$

Restricting now the test functions to  $\mathcal{E}(\Omega) \cap \mathcal{K}(\Omega)$ , one can exchange  $\nabla^s \dot{u}$  with  $\nabla^s \dot{u}_D$ , which eliminates the unknown displacement.

We also mention that in [5] the problem of perfect plasticity was analyzed in the context of *quasistatic evolutions*, also called *energetic solutions* of *rate-independent systems*. The definition given therein is equivalent to the one in [21, 1.4 Formulations. Résultats] (cf. also [5, Theorem 6.1 and Remark 6.3]) and thus equivalent to ours. This definition was also used in [1].

Let us proceed with some results concerning the definition above. We start with the uniqueness of the stress.

LEMMA 3.5 (Uniqueness of the stress). Assume that  $\sigma_1, \sigma_2 \in H^1(\mathcal{H})$  are two reduced solutions of (3.1). Then  $\sigma_1 = \sigma_2$ .

247 Proof. This can be easily seen as in [13, Theorem 1] by testing (3.2b) with  $\sigma_1$ 248 respectively  $\sigma_2$ , adding both equations and integrating over time.

LEMMA 3.6. Let  $\sigma \in H^1(\mathcal{H})$  be a reduced solution of (3.1). Then

$$\|\dot{\sigma}(t)\|_{\mathcal{H}_{\mathbb{A}}}^2 = \left(\nabla^s \dot{u}_D(t), \dot{\sigma}(t)\right)_{\mathcal{H}_{\mathbb{A}}}$$

252 holds for almost all  $t \in [0, T]$ .

253 *Proof.* There exists a set  $N \subset [0, T]$  with measure zero, such that

$$\lim_{h \to 0} \frac{\sigma(t+h) - \sigma(h)}{h} = \dot{\sigma}(t) \quad \text{and} \quad \left(\mathbb{A}\dot{\sigma}(t) - \nabla^s \dot{u}_D(t), \tau - \sigma(t)\right)\right)_{\mathcal{H}} \ge 0$$

for all  $t \in [0,T] \setminus N$  and all  $\tau \in \mathcal{K}(\Omega) \cap \mathcal{E}(\Omega)$  (for the first property we refer to [23,

Theorem 3.1.40]). Testing this inequality with  $\sigma(t \pm h)$  for a fixed  $t \in (0,T) \setminus N$  and a sufficient small h, dividing by h and letting  $h \to 0$ , we obtain the desired equation.

Since the conditions in  $\mathcal{K}(\Omega)$  and  $\mathcal{E}(\Omega)$  are pointwise in time and independent of 259260 the time, one immediately deduces the following

LEMMA 3.7 (Time dependent flow rule inequality). Let  $\sigma \in H^1(\mathcal{H})$ . Then 261

$$\begin{array}{c} (\mathbb{A}\dot{\sigma} - \nabla^s \dot{u}_D, \tau + \\ (3.3) \end{array}$$

$$(\mathbb{A}\dot{\sigma} - \nabla^s \dot{u}_D, \tau - \sigma)_{L^2(\mathcal{H})} \ge 0$$
  
$$\forall \tau \in L^2(\mathcal{H}) \text{ with } \tau(t) \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega) \text{ f.a.a. } t \in [0, T]$$

holds if and only if (3.2b) holds. 264

We end this section with a continuity result for reduced solutions (supposed they 265exists, which will be shown in the next section by means of regularization). For this 266purpose, we need two auxiliary results. 267

LEMMA 3.8. Let  $\{a_n\}_{n\in\mathbb{N}}\subset\mathbb{R}$  and  $\{\tau_n\}_{n\in\mathbb{N}}\subset H^1(\mathcal{H})$  such that  $\tau_n(0)=\sigma_0$ 268for all  $n \in \mathbb{N}$  and  $a_n \to a$  in  $\mathbb{R}$  and  $\tau_n \rightharpoonup \tau$  in  $H^1(\mathcal{H})$ . Moreover, assume that 269 $a_n \leq -(\mathbb{A}\dot{\tau}_n, \tau_n)_{L^2(\mathcal{H})}$  for all  $n \in \mathbb{N}$ . Then  $a \leq -(\mathbb{A}\dot{\tau}, \tau)_{L^2(\mathcal{H})}$  holds. 270

*Proof.* Using the lower weakly semicontinuity of  $\|\cdot\|_{\mathcal{H}_{\mathbb{A}}}$  and the linear and con-271 tinuous embedding  $H^1(\mathcal{H}) \hookrightarrow C(\mathcal{H})$ , we deduce 272

273 
$$\liminf_{n \to \infty} \left( \mathbb{A}\dot{\tau}_n, \tau_n \right)_{L^2(\mathcal{H})} = \frac{1}{2} \liminf_{n \to \infty} \|\tau_n(T)\|_{\mathcal{H}_{\mathbb{A}}}^2 - \frac{1}{2} \|\sigma_0\|_{\mathcal{H}_{\mathbb{A}}}^2$$
274
275 
$$\geq \frac{1}{2} \|\tau(T)\|_{\mathcal{H}_{\mathbb{A}}}^2 - \frac{1}{2} \|\sigma_0\|_{\mathcal{H}_{\mathbb{A}}}^2 = \left( \mathbb{A}\dot{\tau}, \tau \right)_{L^2(\mathcal{H})},$$

which immediately gives the claim. 276

LEMMA 3.9. Let H be a Hilbert space,  $v, \tau \in H^1(H)$  and  $\{v_n\}_{n \in \mathbb{N}}, \{\tau_n\}_{n \in \mathbb{N}} \subset \mathbb{N}$ 277 $H^1(H)$  such that  $\tau_n \to \tau$  in  $H^1(H)$ ,  $\tau_n(0) \to \tau(0)$ ,  $v_n \to v$  in  $L^2(H)$ ,  $v_n(0) \to v(0)$ 278and  $v_n(T) \to v(T)$  in H. Then  $(v_n, \tau_n)_{L^2(H)} \to (v, \tau)_{L^2(H)}$  holds true. 279

*Proof.* This follows immediately from integration by parts: 280

281 
$$(\dot{v}_n, \tau_n)_{L^2(H)} = -(v_n, \dot{\tau}_n)_{L^2(H)} + (v_n(T), \tau_n(T))_H - (v_n(0), \tau_n(0))_H$$
  
282 
$$\rightarrow -(v, \dot{\tau})_{L^2(H)} + (v(T), \tau(T))_H - (v(0), \tau(0))_H = (\dot{v}, \tau)_{L^2(H)},$$

where we used the linear and continuous embedding 
$$H^1(H) \hookrightarrow C(H)$$
 to see

 $\tau_n(t) \rightharpoonup \tau(t)$  in H for  $t \in \{0, T\}$ . 285

**PROPOSITION 3.10** (Continuity properties of reduced solutions). Let us assume 286that  $\sigma_n \in H^1(\mathcal{H})$  is the reduced solution of (3.1) with respect to  $u_{D,n}$  for every  $n \in \mathbb{N}$ . 287 Then there exists a reduced solution  $\sigma \in H^1(\mathcal{H})$  of (3.1) with respect to  $u_D$  and 288 $\sigma_n \rightharpoonup \sigma$  in  $H^1(\mathcal{H})$ . Moreover, if  $u_{D,n} \rightarrow u_D$  in  $H^1(\mathcal{V})$ , then  $\sigma_n \rightarrow \sigma$  in  $H^1(\mathcal{H})$ . 289

*Proof.* According to Lemma 3.6 (and  $\sigma_n(0) = \sigma_0$ ),  $\sigma_n$  is bounded in  $H^1(\mathcal{H})$ , 290hence, there exists a subsequence, again denoted by  $\sigma_n$ , and a weak limit  $\sigma$  such that 291 $\sigma_n \rightharpoonup \sigma$  in  $H^1(\mathcal{H})$ . Thanks to the linear and continuous embedding  $H^1(\mathcal{H}) \hookrightarrow C(\mathcal{H})$ , 292 we have  $\sigma_n(t) \rightharpoonup \sigma(t)$  in  $\mathcal{H}$  for all  $t \in [0, T]$ , therefore, since  $\mathcal{E}(\Omega)$  and  $\mathcal{K}(\Omega)$  are weakly 293closed,  $\sigma(t) \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega)$  for all  $t \in [0, T]$  and  $\sigma(0) = \sigma_0$ . 294

In order to prove that  $\sigma$  fulfills the flow rule inequality, we use Lemma 3.7. To 295this end we choose an arbitrary  $\tau \in L^2(\mathcal{H})$  with  $\tau(t) \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega)$  for almost all 296297 $t \in [0, T]$ . Defining

$$a_n := \left(\nabla^s \dot{u}_{D,n}, \sigma_n\right)_{L^2(\mathcal{H})} + \left(\nabla^s \dot{u}_{D,n} - \mathbb{A}\dot{\sigma}_n, \tau\right)_{L^2(\mathcal{H})}$$

that

we see that  $a_n \leq -(\mathbb{A}\dot{\sigma}_n, \sigma_n)_{L^2(\mathcal{H})}$  holds for all  $n \in \mathbb{N}$ . Thus, using Lemma 3.9 to see that  $(\nabla^s \dot{u}_{D,n}, \sigma_n)_{L^2(\mathcal{H})} \rightarrow (\nabla^s \dot{u}_D, \sigma)_{L^2(\mathcal{H})}$  (here we need in particular  $u_{D,n}(T) \rightarrow u_D(T)$ ), Lemma 3.8 implies that (3.3) holds. Thanks to Lemma 3.5 we obtain the convergence  $\sigma_n \rightharpoonup \sigma$  in  $H^1(\mathcal{H})$  for the whole sequence by standard arguments.

If  $u_{D,n} \to u_D$  in  $H^1(\mathcal{V})$ , then we obtain  $\|\dot{\sigma}_n\|_{L^2(\mathcal{H}_{\mathbb{A}})} \to \|\dot{\sigma}\|_{L^2(\mathcal{H}_{\mathbb{A}})}$  from Lemma 3.6, which gives the strong convergence.

Remark 3.11. It is also possible to consider perturbations in the initial condition, that is,  $\sigma_n$  in Proposition 3.10 is a reduced solution of (3.1) with respect to the initial condition  $\sigma_{0,n}$  (and the Dirichlet displacement  $u_{D,n}$ ), where  $\{\sigma_{0,n}\}_{n\in\mathbb{N}} \subset \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega)$ is a sequence such that  $\sigma_{0,n} \to \sigma_0$  in  $\mathcal{H}$ . In this case Lemma 3.8 can be proven analogously and the proof of Proposition 3.10 does not change.

**3.2. Regularization and Existence.** In this section, we establish the existence of a reduced solution by means of regularization. We underline that similar results have already been obtained in the literature, see e.g. [21, 1.4 Formulations. Résultats, *Problème quasi statique en plasticité parfaite*]. However, since we slightly extend these results (as explained in Remark 3.23 below), we present the full proofs for the convenience of the reader.

317 We consider the following regularized version of the state equation (3.1):

$$318 \quad (3.4a) \qquad -\operatorname{div} \sigma_n = 0 \qquad \qquad \text{in } \Omega,$$

321 (3.4d) 
$$u_n = u_{D,n}$$
 on  $\Gamma_D$ ,

322 (3.4e) 
$$\sigma_n \nu = 0$$
 on  $\Gamma_N$ ,

323 (3.4f) 
$$u_n(0) = u_{D,n}(0) \quad \sigma_n(0) = \sigma_0 \quad \text{in } \Omega,$$

where the sequence 
$$\{(\varepsilon_n, \lambda_n)\}_{n \in \mathbb{N}} \subset \mathbb{R}^2 \setminus \{0\}$$
 fulfills  $\varepsilon_n, \lambda_n \ge 0, (\varepsilon_n, \lambda_n) \to 0$  and

$$(\sigma_0 - \varepsilon_n \mathbb{B}(\nabla^s u_{D,n}(0) - \mathbb{A}\sigma_0)) \in \mathcal{K}(\Omega),$$

328 whenever  $\lambda_n = 0$ . We emphasize that the following settings are possible

Let us recall that  $I_n = I_{\lambda_n}$  and  $I_n = I_0 = I_{\mathcal{K}(\Omega)}$  when  $\lambda_n = 0$ . When  $\lambda_n > 0$ the inclusion  $a \in \partial I_n(b)$  is simply an equation,  $a = \partial I_n(b)$ , for  $a, b \in \mathcal{H}$ . In section 5 below, we aim to apply the results of [16, section 5] to derive first-order optimality conditions. For this purpose, because of differentiability reasons, a norm gap is needed and therefore, we define solutions to (3.4) in  $L^p$ -type spaces (although, in this section, we only need p = 2). The following result of [10] serves as a basis therefor:

LEMMA 3.12. There exists  $\overline{p} > 2$ , such that for all  $p \in [\overline{p}', \overline{p}]$ ,  $\ell \in (\mathcal{V}_D^{p'})^*$  and  $u_D \in \mathcal{V}^p$ , there exists a unique  $u \in \mathcal{V}^p$  of the following linear elasticity equation:

341 
$$(\mathbb{C}\nabla^{s}u, \nabla^{s}\zeta)_{\mathcal{H}} = \langle \ell, \zeta \rangle \quad \forall \zeta \in \mathcal{V}_{D}^{p'}, \qquad u - u_{D} \in \mathcal{V}_{D}^{p}$$

342 We define the associated solution operator

343 (3.6)  $\mathcal{T}: (\mathcal{V}_D^{p'})^* \times \mathcal{V}^p \to \mathcal{V}^p, \qquad (\ell, u_D) \mapsto u,$ 

which we denote by the same symbol for different values of p. For every  $p \in [\overline{p}', \overline{p}]$ , it 344 345is linear and continuous.

*Proof.* For the case  $p \geq 2$ , the claim is a direct consequence [10, Theorem 1.1 and 346 Remark 1.3]. The case p < 2 then follows by duality. Π 347

Given the integrability exponent  $\overline{p}$ , our definition of a solution to (3.8) reads as 348 follows:

DEFINITION 3.13. Let  $n \in \mathbb{N}$  and  $p \in [2,\overline{p}]$ , where  $\overline{p}$  is from Lemma 3.12, when 350  $\lambda_n > 0$  and p = 2 when  $\lambda_n = 0$ . Moreover, assume that  $u_{D,n} \in H^1(\mathcal{V}^p)$ . Then a 351 tuple  $(u_n, \sigma_n, z_n) \in H^1(\mathcal{V}_D^p \times \mathcal{H}^p \times \mathcal{H}^p)$  is called solution of (3.4), if, for almost all 352  $t \in (0,T)$ , it holds 353

 $in \ (\mathcal{V}_D^{p'})^*,$  $in \ \mathcal{H}^p,$  $in \ \mathcal{H}^p$  $-\operatorname{div}\sigma_n(t) = 0$ 354(3.7a)

355 (3.7b) 
$$\sigma_n(t) = \mathbb{C}(\nabla^s u_n(t) - z_n(t)) \quad in \ \mathcal{H}^l$$

356 (3.7c) 
$$\dot{z}_n(t) \in \partial I_n(\sigma_n(t) - \varepsilon_n \mathbb{B} z_n(t))$$
 in  $\mathcal{H}^p$ 

 $u_n(t) - u_{D,n}(t) \in \mathcal{V}_D^p,$ 357 (3.7d)

$$358 \quad (3.7e) \qquad \qquad (u_n, \sigma_n)(0) = (u_{D,n}(0), \sigma_0) \qquad \qquad in \ \mathcal{V}^p \times \mathcal{H}^p.$$

In order to analyze (3.4) we will apply the results from [16, section 3]. 360

DEFINITION 3.14. Let p be as in Definition 3.13. We define the linear and con-361 tinuous operator 362

363

$$Q_n: \mathcal{H}^p \to \mathcal{H}^p, \qquad z \mapsto (\mathbb{C} + \varepsilon_n \mathbb{B}) z - \mathbb{C} \nabla^s \mathcal{T}(-\operatorname{div} \mathbb{C} z, 0)$$

where  $\mathcal{T}$  is the solution operator from (3.6). 364

Let us note again that for this section only the case p = 2 is needed. However, 365 the following holds also when  $p \neq 2$ , which we will use in section 5 below. 366

**PROPOSITION 3.15** (Transformation into an EVI). Let p again be as in Defini-367 tion 3.13 and  $\mathcal{T}$  the solution operator from (3.6). Then  $(u_n, \sigma_n, z_n) \in H^1(\mathcal{V}^p \times \mathcal{H}^p \times \mathcal{H}^p)$ 368  $\mathcal{H}^p$ ) is a solution of (3.7) if and only if  $z_n$  is a solution of 369

$$\underbrace{370}_{371} \quad (3.8) \qquad \dot{z}_n \in \partial I_n \big( \mathbb{C} \nabla^s \mathcal{T}(0, u_{D,n}) - Q_n z_n \big), \qquad z_n(0) = \nabla^s u_{D,n}(0) - \mathbb{A} \sigma_0,$$

and  $u_n$  and  $\sigma_n$  are defined through  $u_n = \mathcal{T}(-\operatorname{div}(\mathbb{C}z_n), u_{D,n})$  and  $\sigma_n = \mathbb{C}(\nabla^s u_n - z_n)$ . 372Moreover, if  $\varepsilon_n > 0$ , then  $Q_n$  is coercive.

*Proof.* In view of the definition of  $Q_n$  and  $\mathcal{T}$ , we only have to verify that the 374 initial conditions are fulfilled. Clearly, if  $(u_n, \sigma_n, z_n)$  is a solution of (3.7),  $z_n(0) =$ 375  $\nabla^s u_{D,n}(0) - A\sigma_0$  follows immediately from (3.7b). On the other hand, if  $z_n$  is a 376 solution of (3.8), then  $\sigma_0 \in \mathcal{E}(\Omega)$  implies 377

$$\underbrace{378}_{379} \qquad u_n(0) = \mathcal{T}(-\operatorname{div}(\mathbb{C}z_n(0)), u_{D,n}(0)) = \mathcal{T}(-\operatorname{div}(\mathbb{C}\nabla^s u_{D,n}(0)), u_{D,n}(0))$$

hence,  $u_n(0) = u_{D,n}(0)$  and  $\sigma_n(0) = \mathbb{C}(\nabla^s u_{D,n}(0) - z_n(0)) = \sigma_0$ . 380

Let us now investigate the coercivity of  $Q_n$ . Using the definition of  $\mathcal{T}$  one obtains 381

$$\mathbb{C}(z_n - \nabla^s \mathcal{T}(-\operatorname{div}(\mathbb{C}z_n), 0)), z_n)_{\mathcal{H}} = \|z_n - \nabla^s \mathcal{T}(-\operatorname{div}(\mathbb{C}z_n), 0))\|_{\mathcal{H}_{\mathbb{C}}}^2,$$

which immediately yields the coercivity of  $Q_n$  when  $\varepsilon_n > 0$ . 384

We are now in the position to deduce existence and uniqueness for (3.7). When  $\lambda_n = 0$ , Proposition 3.15 allows us to apply [16, Theorem 3.3] (where we set R =  $\mathcal{T}(0, \cdot)$ ; note that all requirements for [16, Theorem 3.3] can be easily checked by using Proposition 3.15 and the fact that  $Ru_{D,n}(0) - Q_n z_n(0) = \sigma_0 - \varepsilon_n \mathbb{B}(\nabla^s u_{D,n}(0) - \mathbb{A}\sigma_0) \in$   $\mathcal{K}(\Omega)$ , see (3.5)). In case of  $\lambda_n > 0$ , existence and uniqueness follows immediately by Banach's contraction principle applied to the integral equation associated with (3.8) (so that, in this case, (3.5) is not needed). Altogether we obtain

392 COROLLARY 3.16. For every  $n \in \mathbb{N}$  there exists a unique solution  $(u_n, \sigma_n, z_n) \in$ 393  $H^1(\mathcal{V} \times \mathcal{H} \times \mathcal{H})$ , of (3.7). In the rest of this section we tacitly use this notation to 394 denote the solution of (3.7).

Remark 3.17. We note that the existence of a solution for (3.7) is a classical result that can also be found in the literature, see e.g. [8]. However, since we need the transformation from Proposition 3.15 later anyway in Propositions 4.9 and 5.6 and the existence of a solution is an immediate consequence thereof, we presented the above corollary for convenience of the reader.

400 Remark 3.18. We moreover point out that, in case of  $\lambda_n > 0$ , the global Lipschitz 401 continuity of  $\partial I_n$  allows to establish the existence of a unique solution to (3.7) for less 402 regular data. Since this does however not hold for the limit problem (3.2), we cannot 403 make any use of this in the upcoming analysis.

Having proved the existence of a solution to (3.4) we proceed with the analysis for the limit case  $n \to \infty$ . For this purpose we need the following result, which is an immediate consequence of [2, Lemme 3.3].

407 LEMMA 3.19. Let 
$$\lambda \geq 0$$
 and  $\tau \in H^1(\mathcal{H})$ . Then

408  
409 
$$\int_{a}^{b} \left(\xi(t), \dot{\tau}(t)\right)_{\mathcal{H}} dt = I_{\lambda}(\tau(b)) - I_{\lambda}(\tau(a))$$

410 holds for all  $\xi : [0,T] \to \mathcal{H}$  such that  $\xi(t) \in \partial I_{\lambda}(\tau(t))$  for almost all  $t \in [0,T]$  and all 411  $0 \le a \le b \le T$ .

Now we will establish a priori estimates and then turn to the existence of a solution to the state equation (3.1).

414 LEMMA 3.20 (A priori estimates). The inequalities

$$\|\dot{\sigma}_{n}\|_{L^{2}(\mathcal{H}_{\mathbb{A}})}^{2} + \varepsilon_{n}\|\dot{z}_{n}\|_{L^{2}(\mathcal{H}_{\mathbb{B}})}^{2} \leq \left(\dot{\sigma}_{n}, \nabla^{s}\dot{u}_{D,n}\right)_{L^{2}(\mathcal{H})}$$

417 and

418 (3.10) 
$$I_n(\sigma_n(t) - \varepsilon_n \mathbb{B} z_n(t)) \le \|\dot{\sigma}_n\|_{L^2(\mathcal{H})} \|\nabla^s \dot{u}_{D,n}\|_{L^2(\mathcal{H})}$$

420 hold for all  $n \in \mathbb{N}$  and all  $t \in [0, T]$ .

421 Proof. We use the fact that  $\sigma_n(t) \in \mathcal{E}(\Omega)$  (thus  $\dot{\sigma}_n(t) \in \mathcal{E}(\Omega)$ ) to obtain

$$\begin{aligned} 422 & \left(\mathbb{A}\dot{\sigma}_{n}(t), \dot{\sigma}_{n}(t)\right)_{\mathcal{H}} + \varepsilon_{n} \left(\dot{z}_{n}(t), \mathbb{B}\dot{z}_{n}(t)\right)_{\mathcal{H}} + \left(\dot{z}_{n}(t), \dot{\sigma}_{n}(t) - \varepsilon_{n}\mathbb{B}\dot{z}_{n}(t)\right)_{\mathcal{H}} \\ 423 & = \left(\mathbb{A}\dot{\sigma}_{n}(t) + \dot{z}_{n}(t), \dot{\sigma}_{n}(t)\right)_{\mathcal{H}} = \left(\nabla^{s}\dot{u}_{n}(t), \dot{\sigma}_{n}(t)\right)_{\mathcal{H}} = \left(\nabla^{s}\dot{u}_{D,n}(t), \dot{\sigma}_{n}(t)\right)_{\mathcal{H}} \end{aligned}$$

- 425 for almost all  $t \in [0,T]$ . Integrating this equation with respect to time, applying
- 426 Lemma 3.19 and using  $(\sigma_0 \varepsilon_n \mathbb{B} z_n(0)) \in \mathcal{K}(\Omega)$  yields (3.11)
- 427  $\|\dot{\sigma}_{n}\|_{L^{2}(0,t;\mathcal{H}_{\mathbb{A}})}^{2} + \varepsilon_{n}\|\dot{z}_{n}\|_{L^{2}(0,t;\mathcal{H}_{\mathbb{B}})}^{2} + I_{n}(\sigma_{n}(t) \varepsilon_{n}\mathbb{B}z_{n}(t)) = (\dot{\sigma}_{n}, \nabla^{s}\dot{u}_{D,n})_{L^{2}(0,t;\mathcal{H})}^{2}$

for all  $t \in [0,T]$ . The inequalities (3.9) and (3.10) now follow from this equation 428 (using  $I_n \ge 0$  to get (3.9)). 429 Π

LEMMA 3.21. Let  $w \in \mathcal{H}$  and  $\{w_n\}_{n \in \mathbb{N}} \subset \mathcal{H}$  such that  $w_n \rightharpoonup w$  in  $\mathcal{H}$  and assume 430that the sequence  $I_n(w_n)$  is bounded. Then  $w \in \mathcal{K}(\Omega)$ . 431

*Proof.* Clearly, the mapping  $\mathcal{H} \ni \tau \mapsto \|\tau - \pi_{\mathcal{K}(\Omega)}(\tau)\|_{\mathcal{H}}^2 \in \mathbb{R}$  is convex and con-432 tinuous and thus weakly lower semicontinuous, hence, 433

$$\begin{array}{l} 434\\ 435 \end{array} \qquad 0 \le \|w - \pi_{\mathcal{K}(\Omega)}(w)\|_{\mathcal{H}}^2 \le \liminf_{n \to \infty} \|w_n - \pi_{\mathcal{K}(\Omega)}(w_n)\|_{\mathcal{H}}^2 = \liminf_{n \to \infty} 2\lambda_n I_n(w_n) = 0, \end{array}$$

which implies  $w = \pi_{\mathcal{K}(\Omega)}(w)$ . 436

4

4

THEOREM 3.22 (Existence and approximation of a reduced solution). Under 437Assumption 3.3, there exists a unique reduced solution  $\sigma \in H^1(\mathcal{H})$  of (3.1) and it 438 holds  $\sigma_n \to \sigma$  in  $H^1(\mathcal{H})$ . Furthermore, if  $u_{D,n} \to u_D$  in  $H^1(\mathcal{V})$ , then  $\sigma_n \to \sigma$  in 439440  $H^1(\mathcal{H}).$ 

*Proof.* The proof basically follows the lines of the one of Proposition 3.10. Ac-441 cording to Lemma 3.20, the sequences  $\{\sigma_n\}_{n\in\mathbb{N}}$  and  $\{\sqrt{\varepsilon_n}z_n\}_{n\in\mathbb{N}}$  are bounded in 442  $H^1(\mathcal{H})$  (note that  $\sigma_n(0) = \sigma_0$  and  $\sqrt{\varepsilon_n} z_n(0) = \sqrt{\varepsilon_n} (\nabla^s u_{D,n}(0) - \mathbb{A}\sigma_0) \to 0$ ). There-443 fore there exists a subsequence, again denoted by  $\sigma_n$ , and a weak limit  $\sigma \in H^1(\mathcal{H})$ 444 such that  $\sigma_n \rightharpoonup \sigma$  and  $\sigma_n + \varepsilon_n \mathbb{B} z_n \rightharpoonup \sigma$  in  $H^1(\mathcal{H})$ . Due to the linear and continuous 445embedding  $H^1(\mathcal{H}) \hookrightarrow C(\mathcal{H})$  we arrive at  $\sigma_n(t) \rightharpoonup \sigma(t)$  and  $\sigma_n(t) + \varepsilon_n \mathbb{B} z_n(t) \rightharpoonup \sigma(t)$ 446 in  $\mathcal{H}$  for all  $t \in [0,T]$ . Hence, since  $\mathcal{E}(\Omega)$  is weakly closed and  $\sigma_n(t) \in \mathcal{E}(\Omega)$  for all 447  $n \in \mathbb{N}$ , we obtain  $\sigma(t) \in \mathcal{E}(\Omega)$  for all  $t \in [0, T]$ . Moreover, according to Lemma 3.20, 448  $I_n(\sigma_n(t) - \varepsilon_n \mathbb{B} z_n(t))$  is bounded and thus, Lemma 3.21 gives  $\sigma(t) \in \mathcal{K}(\Omega)$  for all 449 $t \in [0, T].$ 450

As in the proof of Proposition 3.10, we again employ Lemma 3.9 to verify the 451flow rule in the form (3.3). To this end we choose an arbitrary  $\tau \in L^2(\mathcal{H})$  with 452 $\tau(t) \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega)$  for almost all  $t \in [0,T]$  and obtain 453

454 
$$0 = \int_0^T I_n(\tau(t)) dt \stackrel{(3.7c)}{\geq} \int_0^T I_n(\sigma_n(t) - \varepsilon_n \mathbb{B}z_n(t)) dt + (\dot{z}_n, \tau - \sigma_n + \varepsilon_n \mathbb{B}z_n))_{L^2(\mathcal{H})}$$

$$455 \qquad \stackrel{(3.16)}{\geq} \frac{\varepsilon_n}{2} (z_n(T), \mathbb{B}z_n(T))_{\mathcal{H}} - \frac{\varepsilon_n}{2} (z_n(0), \mathbb{B}z_n(0))_{\mathcal{H}} + (\nabla^s \dot{u}_n - \mathbb{A}\dot{\sigma}_n, \tau - \sigma_n)_{L^2(\mathcal{H})}$$

$$456 \qquad \geq -\frac{\varepsilon_n}{2} (z_n(0), \mathbb{B}z_n(0))_{\mathcal{H}} + (\nabla^s \dot{u}_{D,n} - \mathbb{A}\dot{\sigma}_n, \tau - \sigma_n)_{L^2(\mathcal{H})},$$

where we have used the monotonicity of the subdifferential, the positivity of  $I_n$ , the 458coercivity of  $\mathbb{B}$ , the fact that  $\tau, \sigma_n \in \mathcal{E}(\Omega)$ , and  $\dot{u}_n - \dot{u}_{D,n} \in L^2(\mathcal{V}_D)$ . This time we set 459

$$\begin{array}{l} 460\\ 461 \end{array} \qquad a_{n} := -\frac{\varepsilon_{n}}{2} \left( z_{n}(0), \mathbb{B} z_{n}(0) \right)_{\mathcal{H}} + \left( \nabla^{s} \dot{u}_{D,n}, \sigma_{n} \right)_{L^{2}(\mathcal{H})} + \left( \nabla^{s} \dot{u}_{D,n} - \mathbb{A} \dot{\sigma}_{n}, \tau \right)_{L^{2}(\mathcal{H})} \end{array}$$

and observe that, by means of  $\sqrt{\varepsilon}z_n(0) \to 0$  and Lemma 3.9, 462

$$463_{464} \qquad -\left(\mathbb{A}\dot{\sigma}_n, \sigma_n\right)_{L^2(\mathcal{H})} \ge a_n \to a := \left(\nabla^s \dot{u}_D, \sigma\right)_{L^2(\mathcal{H})} + \left(\nabla^s \dot{u}_D - \mathbb{A}\dot{\sigma}, \tau\right)_{L^2(\mathcal{H})}$$

as  $n \to \infty$ . Hence, Lemma 3.8 implies that the weak limit  $\sigma$  indeed satisfies (3.3). 465Since the reduced solution is unique by Lemma 3.5, a standard argument gives the 466 weak convergence of the whole sequence. 467

468 If 
$$u_{D,n} \to u_D$$
 in  $H^1(\mathcal{V})$ , then Lemma Lemma 3.20 and Lemma 3.6 imply

$$\begin{aligned}
& 469 \quad \|\dot{\sigma}\|_{L^{2}(\mathcal{H}_{\mathbb{A}})}^{2} \leq \liminf_{n \to \infty} \|\dot{\sigma}_{n}\|_{L^{2}(\mathcal{H}_{\mathbb{A}})}^{2} \leq \limsup_{n \to \infty} \|\dot{\sigma}_{n}\|_{L^{2}(\mathcal{H}_{\mathbb{A}})}^{2} \leq \limsup_{n \to \infty} \left(\dot{\sigma}_{n}, \nabla^{s} \dot{u}_{D,n}\right)_{L^{2}(\mathcal{H})} \\
& = \left(\dot{\sigma}, \nabla^{s} \dot{u}_{D}\right)_{L^{2}(\mathcal{H})} = \|\dot{\sigma}\|_{L^{2}(\mathcal{H}_{\mathbb{A}})}^{2}
\end{aligned}$$

472 which yields the desired strong convergence.

12

473 Remark 3.23. In contrast to Theorem 3.22, the results in [21] only cover the case 474 of constant Dirichlet data  $u_D$  and  $\lambda_n > 0$ ,  $\varepsilon_n = 0$  (i.e., without hardening) and only 475 prove weak convergence of the stresses for this case.

476 Remark 3.24. In case of the strong convergence  $u_{D,n} \to u_D$  in  $H^1(\mathcal{V})$ , one addi-477 tionally obtains  $\sqrt{\varepsilon_n} z_n \to 0$  in  $H^1(\mathcal{H})$ ,  $I_n(\sigma_n - \varepsilon_n \mathbb{B} z_n) \to 0$  in  $L^2(\Omega)$  and  $I_n(\sigma_n(t) - \varepsilon_n \mathbb{B} z_n(t)) \to 0$  for all  $t \in [0, T]$ . This follows from (3.11) by similar arguments as used 479 at the end of the proof of Theorem 3.22.

480 **4. Existence and Approximation of Optimal Controls.** We now turn to 481 the optimization problem (P). Let us first give a rigorous definition of our optimal 482 control problem based on our previous findings. Relying on Theorem 3.22, the rigorous 483 counterpart of (P) reads as follows:

484 (P) 
$$\begin{cases} \min \quad J(\sigma,\ell) := \Psi(\sigma,\ell) + \frac{\alpha}{2} \|\dot{\ell}\|_{L^2(\mathcal{X}_c)}, \\ \text{s.t.} \quad \ell \in H^1_0(\mathcal{X}_c), \quad \sigma \in H^1(\mathcal{V}) \\ \text{and} \quad \sigma \text{ is a reduced solution of } (3.1) \text{ w.r.t. } u_D = \mathcal{G}\ell + \mathfrak{a}. \end{cases}$$

For the rest of the paper, we impose the following assumption on the data in (P):

486 ASSUMPTION 4.1 (Initial condition and pseudo force). We assume that the 487 initial condition fulfills  $\sigma_0 \in \mathcal{E}(\Omega) \cap \mathcal{K}(\Omega)$  and fix a "Dirichlet-offset"  $\mathfrak{a} \in H^1(\mathcal{V})$ .

488 **4.1. Existence of Optimal Controls.** According to Theorem 3.22 there exists 489 for every  $u_D \in H^1(\mathcal{V})$  a unique reduced solution  $\sigma \in H^1(\mathcal{H})$  of (3.1) (we can simply 490 choose  $\varepsilon_n = 0$  and  $u_{D,n} = u_D$  for every  $n \in \mathbb{N}$ ). This leads to the following

491 DEFINITION 4.2 (Solution operator for the state equation). For a given  $\ell \in H_0^1(\mathcal{X}_c)$ 492 there exists a unique reduced solution  $\sigma$  of (3.1) with respect to  $u_D = \mathcal{G}\ell + \mathfrak{a}$ . We 493 denote the associated solution operator by

484 
$$\mathcal{S}: H_0^1(\mathcal{X}_c) \to H^1(\mathcal{H}), \qquad \ell \mapsto \sigma.$$

496 COROLLARY 4.3 (Continuity properties of the solution operator). The solution 497 operator  $S: H_0^1(\mathcal{X}_c) \to H^1(\mathcal{H})$  is weakly and strongly continuous, that is,

498 (i) 
$$\ell_n \rightharpoonup \ell$$
 in  $H^1_0(\mathcal{X}_c) \implies \mathcal{S}(\ell_n) \rightharpoonup \mathcal{S}(\ell)$  in  $H^1(\mathcal{H})$  and

499 (ii) 
$$\ell_n \to \ell$$
 in  $H^1_0(\mathcal{X}_c) \implies \mathcal{S}(\ell_n) \to \mathcal{S}(\ell)$  in  $H^1(\mathcal{H})$ 

From Proof. Let us assume that  $\ell_n \rightharpoonup \ell$  in  $H_0^1(\mathcal{X}_c) \subset H^1(\mathcal{X}_c)$ . Since  $\mathcal{X}_c$  is compactly embedded into  $\mathcal{X}$ ,  $H^1(\mathcal{X}_c)$  is compactly embedded into  $C(\mathcal{X})$  and hence,  $\mathcal{G}\ell_n \rightarrow \mathcal{G}\ell$ in  $L^2(\mathcal{V})$  and  $(\mathcal{G}\ell_n)(t) \rightarrow (\mathcal{G}\ell)(t)$  in  $\mathcal{V}$  for all  $t \in [0,T]$ , in particular for t = T. We conclude that the sequence  $u_{D,n} := \mathcal{G}\ell_n + \mathfrak{a}$  fulfills (ii) in Assumption 3.3 with  $u_D := \mathcal{G}\ell + \mathfrak{a}$ . The claim then follows from Proposition 3.10.

Given the (weak) continuity properties of  $\mathcal{S}$ , one readily deduces the following

506 THEOREM 4.4 (Existence of optimal solutions). There exists at least one global 507 solution of (P).

*Proof.* The assertion follows from the standard direct method of the calculus of variations using the coercivity of the Tikhonov term in the objective with respect to  $\ell$ , the weakly lower semicontinuity of J, and the weak continuity of S. Note that  $H_0^1(\mathcal{X}_c)$  is weakly closed due to the continuous embedding  $H^1(\mathcal{X}_c) \hookrightarrow C(\mathcal{X}_c)$ . 512 Remark 4.5. Corollary 4.3 and Theorem 4.4 also hold when  $H_0^1(\mathcal{X}_c)$  is replaced by 513 any other weakly closed subset of  $H^1(\mathcal{X}_c)$ . The set  $H_0^1(\mathcal{X}_c)$  is motivated by practical 514 applications (as explained in the introduction) and will be used in our numerical 515 experiments in section 6.

**4.2.** Convergence of Global Minimizers. Let us proceed with the approximation of global solutions to (3.1). Additionally to Assumption 4.1 we impose the following assumption for the rest of this section.

519 ASSUMPTION 4.6 (Regularization parameters). Let  $\{(\varepsilon_n, \lambda_n)\}_{n \in \mathbb{N}} \subset \mathbb{R}^2 \setminus \{0\}$  be a 520 sequence such that  $\varepsilon_n, \lambda_n \geq 0, (\varepsilon_n, \lambda_n) \to 0$  and  $(\sigma_0 + \varepsilon_n \mathbb{B}(\mathbb{A}\sigma_0 - \mathbb{C}\nabla^s \mathcal{T}(0, \mathfrak{a}))) \in \mathcal{K}(\Omega),$ 521 whenever  $\lambda_n = 0$ .

522 DEFINITION 4.7 (Solution operator for the regularized state equation). Accord-523 ing to Corollary 3.16, for every  $(\varepsilon_n, \lambda_n)$ , there exists a unique solution  $(u_n, \sigma_n, z_n) \in$ 524  $H^1(\mathcal{V} \times \mathcal{H} \times \mathcal{H})$  of (3.4) with respect to  $u_D = \mathcal{G}\ell + \mathfrak{a} \in H^1(\mathcal{V})$  for a given  $\ell \in H^1_0(\mathcal{X}_c)$ . 525 We may thus define the solution operator

$$S_n: H^1_0(\mathcal{X}_c) \to H^1(\mathcal{H}), \qquad \ell \mapsto \sigma_n.$$

528 With the regularized solution operator at hand, we define the following regularized 529 version of (P) for a given tuple  $(\varepsilon_n, \lambda_n)$  of regularization parameters:

530 (P<sub>n</sub>) 
$$\min_{\ell \in H_0^1(\mathcal{X}_c)} J(\mathcal{S}_n(\ell), \ell).$$

531 DEFINITION 4.8. Given the operator  $\mathcal{G} \in \mathcal{L}(\mathcal{X}, \mathcal{V})$  and the solution mapping  $\mathcal{T}$ 532 from (3.6), we define the linear and continuous operator

$$\mathbb{R} \in \mathcal{L}(\mathcal{X}; \mathcal{H}), \quad \ell \mapsto \mathbb{C}\nabla^s \mathcal{T}(0, \mathcal{G}\ell).$$

We denote the restriction of this operator to  $\mathcal{X}_c$  with the same symbol. Moreover, we set  $\mathfrak{A} := \mathbb{C}\nabla^s \mathcal{T}(0, \mathfrak{a}) \in H^1(\mathcal{H}).$ 

537 PROPOSITION 4.9 (Existence of optimal solutions of the regularized problems). 538 For every  $n \in \mathbb{N}$ , there exists a global solution of  $(P_n)$ .

539 Proof. Using Proposition 3.15 and the definition of R one obtains that  $(u_n, \sigma_n, z_n) \in$ 540  $H^1(\mathcal{V} \times \mathcal{H} \times \mathcal{H})$  is a solution of (3.4) with respect to  $u_D = \mathcal{G}\ell + \mathfrak{a}$  with  $\ell \in H^1_0(\mathcal{X}_c)$ , 541 if and only if  $z_n$  is a solution of

(where  $Q_n$  is as defined in Definition 3.14) and  $u_n$  and  $\sigma_n$  are determined through  $z_n$ via

546 (4.2) 
$$u_n = \mathcal{T}(-\operatorname{div}(\mathbb{C}z_n), \mathcal{G}\ell + \mathfrak{a}) \text{ and } \sigma_n = \mathbb{C}(\nabla^s u_n - z_n).$$

Note that  $\ell \in H_0^1(\mathcal{X}_c)$  implies  $\ell(0) = 0$ , which leads to the initial condition in (4.1), and that  $R\ell(0) + \mathfrak{A}(0) - Q_n z_n(0) = \sigma_0 + \varepsilon_n \mathbb{B}(\mathbb{A}\sigma_0 - \mathfrak{A}(0)) \in \mathcal{K}(\Omega)$ , according to Assumption 4.6. We next show the weak continuity of the solution operator of (4.1), denoted by  $\mathcal{S}_n^{(z)}$ , as a mapping from  $H^1(\mathcal{X}_c)$  to  $H^1(\mathcal{H})$ . In case of  $\lambda_n = 0$  (and thus  $\varepsilon_n > 0$ ), (4.1) corresponds to an evolution variational inequality with a maximal monotone operator as for instance discussed in [16, section 3]. The continuity properties thereof are stated in [16, Theorem 3.10]. Since in particular  $Q_n$  is coercive when  $\varepsilon_n > 0$  as shown in Proposition 3.15, all assumptions of this theorem are fulfilled except for the offset  $\mathfrak{A}$ , which is zero in [16]. It is however easily seen that this does not affect the underlying analysis such that this continuity result together with the compact embedding of  $H^1(\mathcal{X}_c)$  in  $L^1(\mathcal{X})$  yields the desired weak continuity of  $\mathcal{S}_n^{(z)}$ .

If  $\lambda_n > 0$ , then  $\partial I_n$  is a Lipschitz continuous mapping from  $\mathcal{H}$  to  $\mathcal{H}$ , which, together with Gronwall's inequality, gives the Lipschitz continuity of the solution mapping of (4.1) from  $L^2(\mathcal{X})$  to  $H^1(\mathcal{H})$ , cf. [16, proof of Proposition 4.4]. Together with the compactness of  $H^1(\mathcal{X}_c) \hookrightarrow L^2(\mathcal{X})$ , this yields the weak continuity of  $\mathcal{S}_n^{(z)}$  in this case.

Since all operators in (4.2) are linear (resp. affine) and continuous in their respective spaces, the weak continuity of  $S_n^{(z)}$  carries over to solution mapping  $S_n$  from Definition 4.7. Now the assertion can be proven analogously to the proof of Theorem 4.4 by means of the standard direct method of the calculus of variations.

567 PROPOSITION 4.10 (Approximation properties of the solution operators). The 568 following two properties hold:

$$\begin{array}{lll} 569 & (i) \ \ell_n \to \ell \ in \ H_0^1(\mathcal{X}_c) & \Longrightarrow & \mathcal{S}_n(\ell_n) \to \mathcal{S}(\ell) \ in \ H^1(\mathcal{H}) \\ 570 & (ii) \ \ell_n \to \ell \ in \ H_0^1(\mathcal{X}_c) & \Longrightarrow & \mathcal{S}_n(\ell_n) \to \mathcal{S}(\ell) \ in \ H^1(\mathcal{H}) \end{array}$$

571 *Proof.* The proof is the same as the proof of Corollary 4.3, except that we employ 572 Theorem 3.22 instead of Proposition 3.10.

THEOREM 4.11 (Approximation of global minimizers). Let  $\{\ell_n\}_{n\in\mathbb{N}}$  be a sequence of global minimizers of  $(P_n)$ . Then every weak accumulation point of  $\{\ell_n\}_{n\in\mathbb{N}}$ is a strong accumulation point and a global minimizer of (P). Moreover, there exists an accumulation point.

*Proof.* The proof follows standard arguments using the continuity properties in Proposition 4.10. Let us nonetheless shortly sketch the proof for convenience of the 578reader. Since  $\Psi$  is bounded from below by our standing assumptions, the Tikhonov term in the objective together with the constraints in  $H^1_0(\mathcal{X}_c)$  imply that the se-580 quence  $\{\ell_n\}$  is bounded in  $H_0^1(\mathcal{X}_c)$ . Since  $\mathcal{X}_c$  is assumed to be a Hilbert space, there 581 exists a weakly converging subsequence with weak limit  $\overline{\ell} \in H^1_0(\mathcal{X}_c)$ . Due to Propo-582sition 4.10(i), the associated states  $S_n(\ell_n)$  converge weakly to the reduced solution 583  $\overline{\sigma} := \mathcal{S}(\overline{\ell})$ , and the weak lower semicontinuity of the objective ensures the global 584optimality of  $(\overline{\sigma}, \ell)$ . 585

From Proposition 4.10(ii), we moreover deduce that  $S_n(\bar{\ell}) \to \bar{\sigma}$  in  $H^1(\mathcal{H})$  such that the continuity of  $\Psi$  implies

588 
$$J(\overline{\sigma},\overline{\ell}) \leq \liminf_{n \to \infty} J(\mathcal{S}_n(\ell_n),\ell_n) \leq \limsup_{n \to \infty} J(\mathcal{S}_n(\ell_n),\ell_n) \leq \limsup_{n \to \infty} J(\mathcal{S}_n(\overline{\ell}),\overline{\ell}) = J(\overline{\sigma},\overline{\ell}),$$

i.e., the convergence of the objective. Since both components of the objective are weakly lower semicontinuous, we obtain  $\|\dot{\ell}_n\|_{L^2(\mathcal{X}_c)} \to \|\dot{\bar{\ell}}\|_{L^2(\mathcal{X}_c)}$ , which in turn implies strong convergence.

As the above reasoning applies to every weakly convergent subsequence, we deduce that every weak accumulation point is actually a strong one and a global minimizer of (P), which completes the proof.

595 **5. Optimality Conditions.** Unfortunately, the Yosida regularization does in 596 general not yield a Gâteaux-differentiable control-to-state mapping. We will demon-597 strate this for a particular case of the set of admissible stresses below. Therefore, 598 in order to derive an optimality system by the standard adjoint calculus, a further 599 smoothing is necessary, which will be addressed next.

5.1. Differentiability of the Regularized Control-to-State Mapping. We consider now the regularized system (3.4) for a fixed  $n \in \mathbb{N}$  and set  $(\varepsilon, \lambda) := (\varepsilon_n, \lambda_n)$ .

Accordingly, we also abbreviate  $Q := Q_n$  (see Definition 3.14).

603 For the construction of the smoothing of the Yosida regularization and its differ-604 entiability properties, we impose the following assumption for the rest of this section:

ASSUMPTION 5.1 (Smoothing of the Yosida regularization).

606 (i) We fix  $p \in (2, \overline{p}]$  in Lemma 3.12.

- 607 (ii) The operator  $\mathcal{G}$  is linear and continuous from  $\mathcal{X}_c$  to  $\mathcal{V}^p$  and the Dirichlet-offset 608 satisfies  $\mathfrak{a} \in H^1(\mathcal{V}^p)$ .
- 609 (iii) We assume  $\lambda > 0$  (note that  $\varepsilon = 0$  is possible).
- (iv) The set K from Definition 3.2 is given in terms of the von Mises yield con dition, i.e.,

612 (5.1) 
$$K := \{ \tau \in \mathbb{R}^{n \times n}_s : |\tau^D|_F \le \gamma \},$$

613 where  $\tau^D := \tau - \frac{1}{n} \operatorname{tr}(\tau) I$  is the deviator of  $\tau \in \mathbb{R}^{n \times n}_s$ ,  $\gamma > 0$  denotes the 614 initial uniaxial yield stress, and  $|\cdot|_F$  is the Frobenius norm.

A straightforward calculations shows that, in case of the von Mises yield condition, the Yosida-approximation of  $\partial I_{\mathcal{K}(\Omega)}$  is given by

617  
618 
$$\partial I_{\lambda}(\tau) = \frac{1}{\lambda} \max\left\{0, 1 - \frac{\gamma}{|\tau^{D}|_{F}}\right\} \tau^{D},$$

cf. e.g. [9]. Herein, with a slight abuse of notation, we denote the Nemyzki operator in  $L^{\infty}(\Omega)$  associated with the pointwise maximum, i.e.,  $\mathbb{R} \ni r \mapsto \max\{0, r\} \in \mathbb{R}$ , by the same symbol. In addition, we set  $\max\{0, 1 - \gamma/r\} := 0$ , if r = 0. As indicated above, we indeed observe that  $\partial I_{\lambda}$  is still a non-smooth mapping, giving in turn that the associated solution operator of the regularized state equation is not Gâteaux-differentiable. We therefore additionally smoothen the Yosida-approximation to obtain a differentiable mapping:

626 (5.2) 
$$A_{\delta}: \mathcal{H} \to \mathcal{H}, \qquad \tau \mapsto \frac{1}{\lambda} \max_{\delta} \left( 1 - \frac{\gamma}{|\tau^D|_F} \right) \tau^D,$$

627 where

628 
$$\max_{\delta} : \mathbb{R} \to \mathbb{R} \qquad r \mapsto \begin{cases} \max\{0, r\}, & |r| \ge \delta, \\ \frac{1}{4\delta}(r+\delta)^2, & |r| < \delta. \end{cases}$$

for a fixed  $\delta \in (0, 1)$ . Again, we denote the Nemyzki operator associated with  $\max_{\delta}$ by the same symbol. One easily checks that  $\max_{\delta} \in C^1(\mathbb{R})$  and that

$$\|A_{\delta}(\tau) - \partial I_{\lambda}(\tau)\|_{\mathcal{H}} \le \frac{|\Omega|\gamma\delta}{4\lambda(1-\delta)}$$

for all  $\tau \in \mathcal{H}$ . Furthermore, we denote the restriction of  $A_{\delta}$  to  $\mathcal{H}^p$  by the same symbol. Let us now turn to the smoothed state equation and the associated optimization

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635 problem. The smoothed state equation reads

636 (5.4a)  
637 (5.4b)  

$$\sigma(t) = 0$$
 in  $(\mathcal{V}_D^p)^*$   
 $\sigma(t) = \mathbb{C}(\nabla^s u(t) - z(t))$  in  $\mathcal{H}^p$ .

$$0.57 \quad (0.40) \qquad \qquad 0(t) = \mathbb{C}(\sqrt{u(t) - 2(t)}) \quad \text{in } \mathcal{H}^{-1}$$

638 (5.4c)  $\dot{z}(t) = A_{\delta}(\sigma(t) - \varepsilon \mathbb{B}z(t))$  in  $\mathcal{H}^p$ ,

639 (5.4d) 
$$u(t) - u_D(t) \in \mathcal{V}_D^p,$$

$$\begin{array}{ll} \underline{\beta} \underline{4} \mathbb{Q} & (5.4\mathrm{e}) \end{array} \qquad \qquad (u, \sigma)(0) = (u_D(0), \sigma_0) \qquad \qquad \mathrm{in} \ \mathcal{V}^p \times \mathcal{H}^p. \end{array}$$

As in the proofs of Proposition 4.9 resp. Proposition 3.15, in the case  $u_D = \mathcal{G}\ell + \mathfrak{a}$ , this system can equivalently be transformed into

644 (5.5a) 
$$\dot{z} = A_{\delta}(R\ell + \mathfrak{A} - Qz), \qquad z(0) = \nabla^s \mathfrak{a}(0) - \mathbb{A}\sigma_0,$$

$$\begin{array}{ll} \text{645} & (5.5b) \end{array} \qquad u = \mathcal{T}(-\operatorname{div}(\mathbb{C}z), \mathcal{G}\ell + \mathfrak{a}), \qquad \sigma = \mathbb{C}(\nabla^s u - z), \end{array}$$

where Q, R, and  $\mathfrak{A}$  are defined as in Definition Definition 3.14 and Definition 4.8. 647 Again, we used  $\ell \in H_0^1(\mathcal{X}_c)$  implying  $\ell(0) = 0$  for the initial condition in (5.5a). As 648 in case of the Yosida regularization in Corollary 3.16, the existence of solutions to 649(5.5) can again be deduced from Banach's fixed point theorem owing to the global 650 651 Lipschitz continuity of  $A_{\delta}$ . This time, we consider the fixed point mapping associated with the integral equation corresponding to (5.5a) as a mapping in  $L^2(0,T;\mathcal{H}^p)$ . Note 652 in this context that, by virtue of Assumption 5.1(ii) and Lemma 3.12, Q and R are 653 mappings from  $\mathcal{H}^p$  and  $\mathcal{X}_c$ , respectively, to  $\mathcal{H}^p$  and  $\mathfrak{A} \in H^1(\mathcal{H}^p)$ . This gives rise to 654the following 655

656 DEFINITION 5.2 (Smoothed solution operator). For  $\ell \in H_0^1(\mathcal{X}_c)$  there exists a 657 unique solution  $(u, \sigma, z)$  of (5.4) with respect to  $u_D = \mathcal{G}\ell + \mathfrak{a}$ . We denote the associated 658 solution operator by

$$\mathcal{S}_{\delta}: H^1_0(\mathcal{X}_c) \to H^1(\mathcal{H}^p) \qquad \ell \mapsto \sigma.$$

661 Of course, this operator also depends on  $\lambda$  and  $\varepsilon$ , but we suppress this dependency to 662 ease notation.

Given  $S_{\delta}$ , the smoothed optimal control problem reads as follows:

664 (P<sub>$$\delta$$</sub>)  $\min_{\ell \in H_0^1(\mathcal{X}_c)} J(\mathcal{S}_{\delta}(\ell), \ell).$ 

The existence of optimal solution to  $(P_{\delta})$  follows form standard arguments completely analogous to Proposition 4.9. Let us shortly interrupt the derivation of optimality conditions for  $(P_{\delta})$  in order to briefly address the convergence of global minimizers.

668 PROPOSITION 5.3. Let  $\{\lambda_n\} \subset \mathbb{R}^+ \setminus \{0\}$  be a sequence converging to zero and 669 assume for simplicity that  $\varepsilon_n = 0$  for all  $n \in \mathbb{N}$ . Suppose moreover that the smoothing 670 parameter  $\delta_n$  is chosen such that

671 (5.6) 
$$\delta_n = \delta(\lambda_n) = o\left(\lambda_n^2 \exp\left(-\frac{T \|Q\|_{\mathcal{L}(\mathcal{H})}}{\lambda_n}\right)\right).$$

672 Let  $\{\ell_n\}$  denote a sequence of solutions of  $(P_{\delta})$  with  $\lambda = \lambda_n$  and  $\delta = \delta_n$ . Then every

weak accumulation point is actually a strong one and a minimizer of (P). In addition, there is an accumulation point. 675 *Proof.* In principle, we only need to estimate the difference in the solution of (3.4)676 and (5.4). For this purpose, we use the equivalent formulations in (3.8) and (5.5) to 677 see that (5.3) gives

$$\begin{aligned} \|\dot{z}_{\lambda}(t) - \dot{z}_{\delta}(t)\|_{\mathcal{H}} &\leq \|\partial I_{\lambda}(R\ell(t) + \mathfrak{A} - Q(z_{\delta}(t))) - A_{\delta}(R\ell(t) + \mathfrak{A} - Q(z_{\delta}(t)))\|_{\mathcal{H}} \\ &+ \|\partial I_{\lambda}(R\ell(t) + \mathfrak{A} - Q(z_{\delta}(t))) - \partial I_{\lambda}(R\ell(t) + \mathfrak{A} - Q(z_{\lambda}(t)))\|_{\mathcal{H}} \\ &\leq \frac{|\Omega|\gamma\delta}{4\lambda(1-\delta)} + \frac{1}{\lambda} \|Q\|_{\mathcal{L}(\mathcal{H})} \|z_{\delta}(t) - z_{\lambda}(t)\|_{\mathcal{H}} \end{aligned}$$

678

679 such that Gronwall's inequality in turn implies

680 (5.7) 
$$\|\dot{z}_{\lambda}(t) - \dot{z}_{\delta}(t)\|_{\mathcal{H}} \leq \left(\frac{\|Q\|_{\mathcal{L}(\mathcal{H})}}{\lambda}T\exp\left(\frac{\|Q\|_{\mathcal{L}(\mathcal{H})}}{\lambda}T\right) + 1\right) \frac{|\Omega|\gamma\delta}{4\lambda(1-\delta)}$$

We observe that the error induced by the additional smoothing is independent of the control  $\ell$ . Therefore, if  $\lambda$  and  $\delta$  are coupled as indicated in (5.6), then the convergence results from Proposition 4.10 readily carry over to the solution operator with additional smoothing and we can use exactly the same arguments as in the proof of Theorem 4.11 to establish the claim.

Remark 5.4. The above proof is completely along the lines of [16, Sections 4.2 and 7.4], but we have briefly presented it for convenience of the reader. We underline that we do not claim that the coupling of  $\lambda$  and  $\delta$  in (5.6) is optimal.

689 The next lemma covers the differentiability of  $A_{\delta}$ . Although the function max<sub> $\delta$ </sub> 690 slightly differs from the one in [16, Section 7.4], it is straight forward to transfer the 691 analysis thereof to our setting giving the following

EEMMA 5.5 (Differentiability of  $A_s$ , [16, Lemma 7.24 & Corollary 7.25]). The operator  $A_{\delta}$  is continuously Fréchet differentiable from  $\mathcal{H}^p$  to  $\mathcal{H}$  and its directional derivative at  $\tau \in \mathcal{H}^p$  in direction  $h \in \mathcal{H}$  is given by

695 
$$A_{\delta}'(\tau)h = \frac{1}{\lambda}\max_{\delta}'\left(1 - \frac{\gamma}{|\tau^D|_F}\right)\frac{\gamma}{|\tau^D|_F^3}(\tau^D \colon h^D)\tau^D + \frac{1}{\lambda}\max_{\delta}\left(1 - \frac{\gamma}{|\tau^D|_F}\right)h^D.$$

Moreover, for every  $\tau \in \mathcal{H}^p$ ,  $A'_{\delta}(\tau)$  can be extended to an operator in  $\mathcal{L}(\mathcal{H};\mathcal{H})$ , which is self-adjoint and satisfies  $\|A'_{\delta}(\tau)\|_{\mathcal{L}(\mathcal{H})} \leq C$  with a constant independent of  $\tau$ .

PROPOSITION 5.6 (Differentiability of the smoothed solution operator). The solution operator  $S_{\delta}$  is Fréchet differentiable from  $H_0^1(\mathcal{X}_c)$  to  $H^1(\mathcal{H})$ . Its directional derivative at  $\ell \in H_0^1(\mathcal{X}_c)$  in direction  $h \in H_0^1(\mathcal{X}_c)$ , denoted by  $\tau = S'_{\delta}(\ell)h$ , is the second component of the unique solution  $(v, \tau, \eta) \in H^1(\mathcal{V} \times \mathcal{H} \times \mathcal{H})$  of

702 (5.8a) 
$$-\operatorname{div} \tau(t) = 0$$
 in  $(\mathcal{V}_D)^*$ ,

703 (5.8b) 
$$\tau(t) = \mathbb{C}(\nabla^s v(t) - \eta(t)) \qquad in \mathcal{H},$$

704 (5.8c) 
$$\dot{\eta}(t) = A'_{\delta}(\sigma(t) - \varepsilon \mathbb{B}z(t))(\tau(t) - \varepsilon \mathbb{B}\eta(t)) \quad in \ \mathcal{H}_{\delta}(\sigma(t) - \varepsilon \mathbb{B}z(t))(\tau(t) - \varepsilon \mathbb{B}\eta(t))$$

705 (5.8d) 
$$v(t) - (\mathcal{G}h)(t) \in \mathcal{V}_D,$$

$$706 \quad (5.8e) \qquad (v,\tau)(0) = (0,0) \qquad \text{in } \mathcal{V} \times \mathcal{H}.$$

where  $(u, \sigma, z)$  is the solution of (5.4) associated with  $u_D = \mathcal{G}\ell + \mathfrak{a}$ .

*Proof.* We again employ the equivalent formulation in (5.5). The operator differential equation in (5.5a) has exactly the form as the one investigated in [16, Section 5],

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except that there is an additional offset  $\mathfrak{A}$  and Q is not coercive, if  $\varepsilon = 0$ . It is however 711 712easily seen that these differences have no influence on the sensitivity analysis in [16, Section 5]. While it is rather evident that the constant offset does not play any role 713 in this context, the coercivity of Q is only needed in [16] to verify the existence of 714 solutions, if  $A_{\delta}$  is replaced by  $\partial I_{\mathcal{K}(\Omega)}$ , and is not used for the sensitivity analysis of 715the smoothed equation. All in all, we see that, thanks to Lemma 5.5, [16, Theorem 716 5.5] is applicable giving that the solution mapping of (5.5a) is Fréchet-differentiable 717from  $H_0^1(\mathcal{X}_c)$  to  $H^1(\mathcal{H})$  and its derivative at  $\ell$  in direction h is the unique solution of 718

$$\dot{\eta} = A'_{\delta}(R\ell + \mathfrak{A} - Qz)(Rh - Q\eta), \quad \eta(0) = 0$$

Since all mappings in (5.5b) are linear and affine, respectively, they are trivially Fréchet-differentiable in their respective spaces and the respective derivatives are given by  $v = \mathcal{T}(-\operatorname{div}(\mathbb{C}\eta), \mathcal{G}h)$  and  $\tau = \mathbb{C}(\nabla^s v - \eta)$ . In view of the definition of  $\mathcal{T}$ , R, and Q, we finally end up with (5.8).

725 **5.2.** Adjoint Equation. We now choose a concrete objective function, namely

$$\begin{array}{l} 726\\727 \end{array} (5.9) \qquad J: H^1(\mathcal{H}) \times H^1_0(\mathcal{X}_c) \to \mathbb{R}, \qquad (\sigma, \ell) \mapsto \frac{1}{2} \|\sigma(T) - \sigma_d\|_{\mathcal{H}}^2 + \frac{\alpha}{2} \|\dot{\ell}\|_{L^2(\mathcal{X}_c)}, \end{array}$$

where  $\alpha > 0$  is a Tikhonov parameter and  $\sigma_d \in \mathcal{H}$  a given desired stress. The transfer of the upcoming analysis to other Fréchet-differentiable objectives is straightforward, but, in order to keep the discussion concise and since the objective in (5.9) is certainly of practical interest, we restrict ourselves to this particular setting. The smoothed optimization problem then reads

733 (P<sub>$$\delta$$</sub>) 
$$\min_{\ell \in H^1_0(\mathcal{X}_c)} J(\mathcal{S}_{\delta}(\ell), \ell).$$

In the following, we will derive first-order necessary optimality conditions for this problem involving an adjoint equation.

T36 DEFINITION 5.7 (Adjoint equation). Let  $(\sigma, z) \in H^1(\mathcal{H} \times \mathcal{H})$  be given. Then the adjoint equation is given by

738 (5.10a) 
$$-\operatorname{div} \mathbb{C}\nabla^s w_{\varphi}(t) = -\operatorname{div} \mathbb{C}A'_{\delta}(\sigma(t) - \varepsilon \mathbb{B}z(t))\varphi(t)$$
 in  $(\mathcal{V}_D)^*$ ,

739 (5.10b) 
$$w_{\varphi}(t) \in \mathcal{V}_D,$$

740 (5.10c) 
$$\dot{\varphi}(t) = (\mathbb{C} + \varepsilon \mathbb{B}) A'_{\delta}(\sigma(t) - \varepsilon \mathbb{B}z(t))\varphi(t) - \mathbb{C}\nabla^s w_{\varphi}(t) \quad in \mathcal{H},$$

741 (5.10d) 
$$\varphi(T) = \mathbb{C}(\sigma(T) - \sigma_d - \nabla^s w_T) \qquad \text{in } \mathcal{H},$$

742 (5.10e) 
$$-\operatorname{div} \mathbb{C} \nabla^s w_T = -\operatorname{div} \mathbb{C}(\sigma(T) - \sigma_d)$$
 in  $(\mathcal{V}_D)^*$ ,

 $743 \quad (5.10f) \qquad \qquad w_T \in \mathcal{V}_D.$ 

745 A triple  $(w_{\varphi}, \varphi, w_T) \in H^1(\mathcal{V}_D) \times H^1(\mathcal{H}) \times \mathcal{V}_D$  is called adjoint state, if it fulfills (5.10) 746 for almost all  $t \in (0, T)$ .

747 LEMMA 5.8. For every  $(\sigma, z) \in H^1(\mathcal{H} \times \mathcal{H})$ , there exists a unique adjoint state.

748 *Proof.* Thanks to the definition of Q and  $\mathcal{T}$  in Definition 3.14 and Lemma 3.12, 749 the adjoint equation is equivalent to

750 (5.11) 
$$\dot{\varphi} = QA'_{\delta}(\sigma - \varepsilon \mathbb{B}z)\varphi, \quad \varphi(T) = \mathbb{C}[\sigma(T) - \sigma_d - \nabla^s \mathcal{T}(-\operatorname{div}(\mathbb{C}(\sigma(T) - \sigma_d)), 0)].$$

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This is an operator equation backward in time, whose existence again follows from

752 Banach's contraction principle thanks to the boundedness of  $A'_{\delta}(\sigma - \varepsilon \mathbb{B}z)$  as an op-

erator from  $\mathcal{H}$  to  $\mathcal{H}$  by Lemma 5.5. Alternatively, the existence of solutions to (5.11)

 $^{754}$   $\,$  can be deduced via duality, cf. [16, Lemma 5.11].

With the help of the adjoint state we can express the derivative of the so-called reduced objective, defined by

757 
$$F_{\delta}: H^1_0(\mathcal{X}_c) \to \mathbb{R}, \quad \ell \mapsto J(S_{\delta}(\ell), \ell),$$

<sup>758</sup> in a compact form, as the following result shows:

759 PROPOSITION 5.9 (Differentiability of the reduced objective function). The re-760 duced objective  $F_{\delta}$  is Fréchet differentiable from  $H_0^1(\mathcal{X}_c)$  to  $\mathbb{R}$ . Its directional derivative 761 at  $\ell \in H_0^1(\mathcal{X}_c)$  in direction  $h \in H_0^1(\mathcal{X}_c)$  is given by

762 (5.12) 
$$F'_{\delta}(\ell)h = \partial_{\sigma}J(\sigma,\ell)S'_{\delta}(\ell)h + \partial_{\ell}J(\sigma,\ell)h = (\mathfrak{q},h)_{L^{2}(\mathcal{X}_{c})} + \alpha(\ell,h)_{L^{2}(\mathcal{X}_{c})},$$

763 where  $q \in L^2(\mathcal{X}_c)$  is defined by

(5.13) 
$$\mathfrak{q} := \mathcal{G}^* \big[ -\operatorname{div} \mathbb{C} \big( A'_{\delta} (\sigma - \varepsilon \mathbb{B} z) \varphi - \nabla^s w_{\varphi} \big) \big]$$

and  $(u, \sigma, z)$  is the solution of (5.4) associated with  $\ell$  and  $(w_{\varphi}, \varphi, w_T)$  is the corresponding adjoint state.

767 Proof. We define  $\Psi : H_0^1(\mathcal{X}_c) \ni \ell \mapsto \frac{1}{2} \|\mathcal{S}_{\delta}(\ell)(T) - \sigma_d\|_{\mathcal{H}}^2 \in \mathbb{R}$ . According to 768 Proposition 5.6 and the chain rule,  $\Psi$  is Fréchet-differentiable. If we denote by  $(u, \sigma, z)$ 769 and  $(v, \tau, \eta)$  the solutions of (5.4) and (5.8), respectively, and the adjoint state by 770  $(w_{\varphi}, \varphi, w_T)$ , then we obtain for its directional derivative

$$\begin{aligned}
& 771 \quad \Psi'(\ell)h = (\sigma(T) - \sigma_d, \tau(T))_{\mathcal{H}} \\
& 772 \qquad = (\mathbb{C}(\sigma(T) - \sigma_d - \nabla^s w_T), \nabla^s v(T) - \eta(T))_{\mathcal{H}} \quad (by (5.8a), (5.10f), and (5.8b)) \\
& 773 \qquad = (\mathbb{C}(\sigma(T) - \sigma_d - \nabla^s w_T), \nabla^s \mathcal{G}h(T))_{\mathcal{H}} \\
& 774 \qquad \qquad - (\varphi(T), \eta(T))_{\mathcal{H}} \quad (by (5.10e), (5.8d), and (5.10d)) \\
& 776 \qquad = -(\varphi(T), \eta(T))_{\mathcal{H}} \qquad (since h \in H_0^1(\mathcal{X}_c)).
\end{aligned}$$

777 For the last term we find

$$\begin{aligned} & (\varphi(T), \eta(T))_{\mathcal{H}} \\ & = (\varphi(T), \eta(T))_{\mathcal{H}} - (\varphi(0), \eta(0))_{\mathcal{H}} \\ & = (\varphi(T), \eta(T))_{\mathcal{H}} - (\varphi(0), \eta(0))_{\mathcal{H}} \\ & (by (5.8e) \text{ and } (5.8b)) \end{aligned}$$

$$\begin{aligned} & = (\varphi(T), \eta(T))_{\mathcal{H}} - (\varphi(0), \eta(0))_{\mathcal{H}} \\ & = ((\varphi, \eta)_{L^{2}(\mathcal{H})} + (\varphi, \dot{\eta})_{L^{2}(\mathcal{H})} \\ & = ((\mathbb{C} + \varepsilon \mathbb{B})A'_{\delta}(\sigma - \varepsilon \mathbb{B}z)\varphi - \mathbb{C}\nabla^{s}w_{\varphi}, \eta)_{L^{2}(\mathcal{H})} \\ & + (\varphi, A'_{\delta}(\sigma - \varepsilon \mathbb{B}z)(\tau - \varepsilon \mathbb{B}\eta))_{L^{2}(\mathcal{H})} \\ & (by (5.10c) \text{ and } (5.8c)) \end{aligned}$$

$$\begin{aligned} & = -(\mathbb{C}\nabla^{s}w_{\varphi}, \eta)_{L^{2}(\mathcal{H})} + (\mathbb{C}A'_{\delta}(\sigma - \varepsilon \mathbb{B}z)\varphi, \nabla^{s}v)_{L^{2}(\mathcal{H})} \\ & + (\mathbb{C}A'_{\delta}(\sigma - \mathbb{B}z)\varphi, \nabla^{s}\mathcal{G}h)_{L^{2}(\mathcal{H})} \\ & + (\mathbb{C}A'_{\delta}(\sigma - \mathbb{B}z)\varphi, \nabla^{s}\mathcal{G}h)_{L^{2}(\mathcal{H})} \\ & (by (5.10a) \text{ and } (5.8d)) \end{aligned}$$

$$\begin{aligned} & = (\nabla^{s}w_{\varphi}, \tau)_{L^{2}(\mathcal{H})} \\ & + (\mathbb{C}(\nabla^{s}w_{\varphi} - A'_{\delta}(\sigma - \varepsilon \mathbb{B}z)\varphi), \nabla^{s}\mathcal{G}h)_{L^{2}(\mathcal{H})} \\ & (by (5.8b)) \\ & = -(\mathfrak{q}, h)_{L^{2}(\mathcal{X}_{c})} \end{aligned}$$

790 Note that  $A'_{\delta}(\sigma - \varepsilon \mathbb{B}z) \in L^{\infty}(\mathcal{L}(\mathcal{H}))$  by Lemma 5.5 and  $\mathcal{G}^*$  maps  $\mathcal{V}^*$  to  $\mathcal{X}^*_c \cong \mathcal{X}_c$ , 791 which give the asserted regularity of  $\mathfrak{q}$ .

THEOREM 5.10 (KKT-Conditions for  $(P_{\delta})$ ). Let  $\ell \in H_0^1(\mathcal{X}_c)$  be locally optimal for  $(P_{\delta})$  with associated state  $(u, \sigma, z) \in H^1(\mathcal{V}^p \times \mathcal{H}^p \times \mathcal{H}^p)$ . Then there exists an adjoint state  $(w_{\varphi}, \varphi, w_T) \in H^1(\mathcal{V}_D) \times H^1(\mathcal{H}) \times \mathcal{V}_D$  such that  $\ell$  satisfies for almost all  $t \in (0, T)$  the boundary value problem

796 (5.14) 
$$\alpha \,\partial_{tt}^2 \ell(t) = \mathfrak{q}(t) \quad in \,\mathcal{X}_c, \quad \ell(0) = \ell(T) = 0$$

797 with  $\mathfrak{q}$  as defined in (5.13). This in particular implies that  $\ell \in H^2(\mathcal{X}_c)$ .

Proof. If  $\ell \in H_0^1(\mathcal{X}_c)$  is a local minimizer of  $(P_{\delta})$ , then Proposition 5.9 implies

799 
$$\alpha(\ell, h)_{L^2(\mathcal{X}_c)} + (\mathfrak{q}, h)_{L^2(\mathcal{X}_c)} = 0 \quad \forall h \in H^1_0(\mathcal{X}_c).$$

Thus the second distributional time derivative of  $\ell$  is a regular distribution in  $L^2(\mathcal{X}_c)$ , namely  $\mathfrak{q}$ , which is just (5.14).

Remark 5.11. An optimality condition for the original non-smooth optimal con-802 trol problem (P) could be derived by passing to the limit  $\lambda, \delta \searrow 0$  in the regularized 803 optimality system (5.10) and (5.14). This has been done for the case with hardening 804 in [26] and for a scalar rate-independent system with uniformly convex energy in [20]. 805 The optimality systems obtained in the limit are comparatively weak compared to 806 what can be derived by regularization in the static case, see [11] for the latter. We 807 expect that results similar to [26] can also be obtained in case of (P). This would 808 however go beyond the scope of this paper and is subject to future research. 809

6. Numerical Experiments. The last section is devoted to the numerical solution of the smoothed problem ( $P_{\delta}$ ). We start with a concrete realization of the operator  $\mathcal{G}$  mapping our control variable in form of the pseudo-force  $\ell$  to the Dirichlet data. Given the precise form of the operator  $\mathcal{G}$ , we can use Proposition 5.9 to obtain an implementable characterization of the gradient of the reduced objective, see Algorithm 6.1 below. We moreover describe the discretization of the involved PDEs and report on numerical results.

**6.1.** A Realization of the Operator *G*. Let us recall the assumptions imposed 817 on  $\mathcal{G}$  throughout the paper:  $\mathcal{G}$  is a linear and continuous operator from  $\mathcal{X}$  to  $\mathcal{V}$  and 818 from  $\mathcal{X}_c$  to  $\mathcal{V}^p$  with some  $p \in (2, \overline{p}]$  and a Hilbert space  $\mathcal{X}_c$ , which is compactly 819 embedded in  $\mathcal{X}$ . In principle, there are various ways to realize such an operator, for 820 instance by means of convolution. As we are dealing with a problem in computational 821 mechanics anyway, we choose  $\mathcal{G}$  to be the solution operator of a particular linear 822 elasticity problem. For this purpose, we split  $\partial \Omega$  into two disjoint measurable parts 823  $\Lambda_D$  and  $\Lambda_N$ , called pseudo Dirichlet boundary and pseudo Neumann Boundary. As 824for  $\Gamma_D$  and  $\Gamma_N$ , we require that  $\Lambda_N$  is relatively open in  $\partial\Omega$ , while  $\Lambda_D$  is relatively 825 closed and has positive measure. Moreover, we assume that  $\Omega \cup \Lambda_N$  is regular in the 826 sense of Gröger. Therefore, according to [10], there is an index  $\overline{p}$  such that, for every 827  $p \in [\overline{p}', \overline{p}]$ , the linear elasticity equation 828

829 (6.1) 
$$(\mathbb{C}\nabla^{s}\upsilon,\nabla^{s}\zeta)_{\mathcal{H}} = \langle b,\zeta\rangle \quad \forall \zeta \in \mathcal{V}^{p'}_{\Lambda}, \quad \upsilon \in \mathcal{V}^{p}_{\Lambda}$$

admits a unique solution in  $\mathcal{V}^{p}_{\Lambda}$  for every right hand side  $b \in (\mathcal{V}^{p'}_{\Lambda})^{*}$ . Herein,  $\mathcal{V}^{p}_{\Lambda}$  is defined as  $\mathcal{V}^{p}_{D}$  in (2.1) with  $\Lambda_{D}$  instead of  $\Gamma_{D}$ . Depending on the precise geometrical structure, the index  $\overline{p}$  may well differ from the one in Lemma 3.12, but, in order to ease the notation, we assume that both are equal (just take the minimum of both, which is still greater two). As in section 5, we fix  $p \in (2, \overline{p}]$  in what follows and assume in addition that p < 2n/(n-1). Furthermore, we require that  $\Gamma_D \subset \Lambda_N$  and that  $\Gamma_D$ and  $\Lambda_D$  have positive distance to each other, i.e.,

837 (6.2) 
$$\operatorname{dist}(\Gamma_D, \Lambda_D) = \inf_{x \in \Lambda_D, \, \xi \in \Gamma_D} |x - \xi| > 0.$$

Similarly to (3.6), we denote the linear and continuous solution operator of (6.1) by  $\mathcal{T}_{\Lambda} : (\mathcal{V}_{\Lambda}^{p'})^* \to \mathcal{V}_{\Lambda}^{p}$ . This operator will also be considered as a mapping from  $\mathcal{V}_{\Lambda}^* := (\mathcal{V}_{\Lambda}^2)^*$  to  $\mathcal{V}_{\Lambda} := \mathcal{V}_{\Lambda}^2$ , which we denote by the same symbol. Since p < 2n/(n-1)by assumption, Sobolev embeddings and trace theorems give that the embedding and trace operator

843 
$$E: \mathcal{V}_{\Lambda}^{p'} \to L^2(\Omega; \mathbb{R}^n), \quad \mathrm{tr}: \mathcal{V}_{\Lambda}^{p'} \to L^2(\Lambda_N; \mathbb{R}^n)$$

are compact. With these definitions at hand, we define  $\mathcal{X}$  and  $\mathcal{X}_c$  by

845 (6.3) 
$$\mathcal{X} := \mathcal{V}^*_{\Lambda} \text{ and } \mathcal{X}_c := L^2(\Omega; \mathbb{R}^n) \times L^2(\Lambda_N; \mathbb{R}^n)$$

so that, due to the compactness of E and tr, we indeed have that  $\mathcal{X}_c$  is compactly embedded in  $(\mathcal{V}_{\Lambda}^{p'})^* \hookrightarrow \mathcal{X}$ . Moreover, considered as an operator from  $\mathcal{X} = \mathcal{V}_{\Lambda}^*$  to  $\mathcal{V}$ , we simply set  $\mathcal{G} := \mathcal{T}_{\Lambda}$ , while, with a slight abuse of notation, we define  $\mathcal{G}$  as an operator from  $\mathcal{X}_c$  to  $\mathcal{V}_{\Lambda}^p$  by

850 (6.4) 
$$\mathcal{G} := \mathcal{T}_{\Lambda} \circ (E^*, \operatorname{tr}^*),$$

i.e., given  $(f,g) \in \mathcal{X}_c, \mathcal{G}$  is the solution operator of (6.1) with  $\langle b, \zeta \rangle = (f,\zeta)_{L^2(\Omega;\mathbb{R}^n)} + (g,\zeta)_{L^2(\Lambda_N;\mathbb{R}^n)}$ . Note that, since  $\mathcal{X}_c \hookrightarrow (\mathcal{V}_{\Lambda}^{p'})^*$ , this equation indeed admits a solution in  $\mathcal{V}_{\Lambda}^p$ . Moreover, the following result shows that our control space  $\mathcal{X}_c$  is "large enough":

LEMMA 6.1. There holds  $\mathcal{T}(0, H^2(\Omega; \mathbb{R}^n)) \subset \mathcal{T}(0, \mathcal{G}(\mathcal{X}_c))$ , where  $\mathcal{T}$  is the solution operator from (3.6).

Proof. Due to (6.2), there is a function  $\phi \in C^{\infty}(\mathbb{R}^{n};\mathbb{R})$  such that  $0 \leq \phi \leq 1$ ,  $\phi \equiv 1$  on  $\Gamma_{D}$  and  $\phi \equiv 0$  on  $\Lambda_{D}$ . Let  $u_{D} \in H^{2}(\Omega;\mathbb{R}^{n})$  be arbitrary and define  $\tilde{u}_{D} := \phi u_{D} \in H^{2}(\Omega;\mathbb{R}^{n}) \cap \mathcal{V}_{\Lambda}^{p}$ . From construction of  $\phi$  it follows that such that  $\mathcal{T}(0, u_{D}) = \mathcal{T}(0, \tilde{u}_{D})$  holds. Moreover, if we define  $f := -\operatorname{div} \mathbb{C} \nabla^{s} \tilde{u}_{D} \in L^{2}(\Omega;\mathbb{R}^{n})$ and  $g := \operatorname{tr} \mathbb{C} \nabla^{s} \tilde{u}_{D} \in L^{2}(\Lambda_{N};\mathbb{R}^{n})$ , then  $\mathcal{G}(f,g) = \tilde{u}_{D}$  and hence,  $\mathcal{T}(0, \mathcal{G}(f,g)) =$  $\mathcal{T}(0, u_{D})$ , which proves the assertion.

Let us now investigate the precise structure of the gradient of the reduced objective for this particular realization of  $\mathcal{G}$ .

LEMMA 6.2. Let  $\ell, h \in H_0^1(\mathcal{X}_c)$  be arbitrary and denote the components of  $\ell$  and h by  $\ell_{\Omega}, h_{\Omega} \in H_0^1(L^2(\Omega; \mathbb{R}^n))$  and  $\ell_N, h_N \in H_0^1(L^2(\Lambda_N; \mathbb{R}^n))$ . Then

867 (6.5) 
$$F'_{\delta}(\ell)h = \int_0^T \int_{\Omega} (\dot{\psi} + \alpha \,\dot{\ell}_{\Omega}) \cdot \dot{h}_{\Omega} \,dx + \int_0^T \int_{\Lambda_N} (\dot{\psi} + \alpha \,\dot{\ell}_N) \cdot \dot{h}_N \,ds,$$

868 with  $\psi \in H^2(\mathcal{V}_{\Lambda}) \cap H^1_0(\mathcal{V}_{\Lambda})$  defined by

869 (6.6) 
$$\psi(t) := \int_0^t \int_0^s q(r) \, dr \, ds - \frac{t}{T} \int_0^T \int_0^s q(r) \, dr \, ds,$$

870 where  $q \in L^2(\mathcal{V}_{\Lambda})$  denotes the solution of

871 (6.7) 
$$(\mathbb{C}\nabla^{s}q(t), \nabla^{s}\zeta)_{\mathcal{H}} = \left(\mathbb{C}\left(A_{\delta}'(\sigma(t) - \varepsilon\mathbb{B}z(t))\varphi(t) - \nabla^{s}w_{\varphi}(t)\right), \nabla^{s}\zeta\right)_{\mathcal{H}} \quad \forall \zeta \in \mathcal{V}_{\Lambda}.$$

Thus the Riesz representation of  $F'_{\delta}(\ell)$  w.r.t. the  $H^1_0(\mathcal{X}_c)$ -scalar product is  $(E\psi, \operatorname{tr} \psi) + \alpha \ell$ .

874 Proof. The definition of  $\mathcal{G}$  in (6.4) yields for  $\mathfrak{q}$  as defined in (5.13)

875 (6.8) 
$$\mathfrak{q} = (E, \operatorname{tr})\mathcal{T}_{\Lambda}^* \big[ -\operatorname{div} \mathbb{C}\big(A_{\delta}'(\sigma - \varepsilon \mathbb{B}z)\varphi - \nabla^s w_{\varphi}\big) \big].$$

Now, since  $\varphi, w_{\varphi} \in C([0,T]; \mathcal{H} \times \mathcal{V}_D)$  by Lemma 5.8, we have  $[-\operatorname{div} \mathbb{C}(A'_{\delta}(\sigma - \varepsilon \mathbb{B}z)\varphi - \nabla^s w_{\varphi})](t) \in \mathcal{V}^*_{\Lambda}$  for all  $t \in [0,T]$ . As  $\mathcal{T}_{\Lambda} : \mathcal{V}^*_{\Lambda} \to \mathcal{V}_{\Lambda}$  is self adjoint due to the symmetry of  $\mathbb{C}$ , the definition of q via (6.7) thus implies  $\mathbf{q} = (Eq, \operatorname{tr} q)$  and hence, (5.12) becomes

879 
$$F'_{\delta}(\ell)h = \alpha(\dot{\ell}, \dot{h})_{L^2(\mathcal{X}_c)} + \int_0^T \int_{\Omega} q \cdot h_{\Omega} \, dx \, dt + \int_0^T \int_{\Lambda_N} q \cdot h_N \, ds \, dt.$$

Since  $\partial_{tt}^2 \psi = q$  by construction, integration by parts in time implies the assertion. The precise structure of **q** in (6.8) together with the gradient equation in (5.14)

immediately gives the following regularity result:

883 COROLLARY 6.3. If  $\mathcal{G}$  is chosen as in (6.4), then the set of local minimizers of 884 (P<sub> $\delta$ </sub>) is a subset of  $H^2(\mathcal{V}_{\Lambda}) \cap H^1_0(\mathcal{V}_{\Lambda})$ .

The characterization of the Riesz representation of the gradient of the reduced 885 objective in Lemma 6.2 is of course crucial for the construction of gradient based 886 optimization methods. We observe that, if we start with an initial guess for the control 887 of the form  $(E\ell_0, \operatorname{tr} \ell_0)$  with a function  $\ell_0 \in H^2(\mathcal{V}_\Lambda) \cap H^1_0(\mathcal{V}_\Lambda)$ , then the gradient 888 update will preserve this structure, i.e., the next iterate  $\ell_1 := \ell_0 - \sigma_0(\psi_0 + \alpha \ell_0)$  with a 889 suitable step size  $\sigma_0 > 0$  will again be an element of  $H^2(\mathcal{V}_\Lambda) \cap H^1_0(\mathcal{V}_\Lambda)$ . Note moreover 890 that, due to the additional regularity of locally optimal controls in Corollary 6.3, it 891 makes perfectly sense to restrict to control functions in  $H^2(\mathcal{V}_{\Lambda}) \cap H^1_0(\mathcal{V}_{\Lambda})$ . The overall 892computation of the reduced gradient by means of the adjoint approach is given as a 893 pseudo-code in Algorithm 6.1. 894

Algorithm 6.1 Computation of the Reduced Gradient

**Require:** control function  $\ell \in H^2(\mathcal{V}_\Lambda) \cap H^1_0(\mathcal{V}_\Lambda)$ 

1: Compute the Dirichlet data  $u_D$  by solving for all  $t \in [0,T]$ 

$$(\mathbb{C}\nabla^{s}\upsilon(t),\nabla^{s}\zeta)_{\mathcal{H}} = \int_{\Omega}\ell(t)\cdot\zeta\,dx + \int_{\Lambda_{N}}\ell(t)\cdot\zeta\,ds \quad \forall\,\zeta\in\mathcal{V}_{\Lambda}^{p'}.$$

- 2: Compute the state  $(u, \sigma, z)$  as solution of (5.4) with  $u_D$  from step 1.
- 3: Solve the adjoint equation in (5.10) with solution  $(w_{\varphi}, \varphi, w_T)$ .
- 4: Compute q as solution of (6.7).

5: Integrate q according to (6.6) to obtain  $\psi$ .

6: return  $\psi + \alpha \ell$  as Riesz representative of  $F'_{\delta}(\ell)$ .

Based on Algorithm 6.1, gradient-based first-order optimization algorithm like the classical gradient descent method or nonlinear CG methods can be used to solve the smoothed problem  $(P_{\delta})$ . For the computations in subsection 6.4 below, we used a standard gradient method with an Armijo line search. As termination criterion, we require that the norm of the gradient is smaller than the tolerance TOL = 5e-04. If this criterion is not met, the algorithm will stop after 100 iterations. Note that the natural scalar product (and associated norm) for the termination criterion as well as for the step size control is

$$(\dot{g},\ell)_{L^2(\mathcal{X}_c)} = (\dot{g},\ell)_{L^2(L^2(\Omega;\mathbb{R}^n))} + (\dot{g},\ell)_{L^2(L^2(\Gamma_N;\mathbb{R}^n))}$$

903

**6.2.** Discretization. In order to obtain an implementable algorithm, we need to discretize the PDEs in Algorithm 6.1. We follow the "*first optimize, then discretize*"-approach, i.e., we discretize the continuous gradient as given in Algorithm 6.1, see Remark 6.4 below.

Let us begin with the discretization in space. The computational domain is dis-908 cretized by means of a regular triangulation, which exactly fits the boundary (which 909 does not cause any trouble in our test scenarios, since our computational domain 910 is polygonally bounded). For the displacement-like variables  $u, w_{\varphi}, w_T$ , and q, we 911 use standard continuous and piecewise linear finite elements, whereas the stress- and 912strain-like variables  $\sigma$ , z, and  $\varphi$  are discretized by means of piecewise constant ansatz 913 functions. The state system is reduced to displacement and plastic strain only by elim-914 inating the stress field by means of (5.4b). We are aware that this type of discretization 915 will in general lead to locking effects, but we assume that these can be neglected, as 916 917 we do not consider "thin" computational domains. A suitable discretization of state and adjoint equation accounting for locking is however essential, especially in case of 918 stress tracking, and therefore subject to future research. 919

920 Concerning the time discretization, we apply an implicit Euler scheme to (5.4c)921 and (5.10c). The numerical integration for the computation of  $\psi$  and the evaluation 922 of the objective is performed by an exact integration of the linear interpolant built 923 upon the iterates of the implicit Euler scheme.

To solve the discretized equations in every iteration of the implicit Euler scheme, we use the finite element toolbox FEniCS (version 2018.1.0). The nonlinear state equation is solved by the FEniCS's inbuilt Newton-solver with a relative and absolute tolerance of  $10^{-10}$ .

928 Remark 6.4. Let us emphasize that our "first optimize, then discretize"-approach 929 leads to a mismatch between the discretization of the derivative of the reduced ob-930 jective in function space and the derivative of the discretized objective. Thus, the 931 "gradient" computed by means of a discretization of Algorithm 6.1 does not coincide 932 with the true discrete gradient. In our numerical experiments, it however turned 933 out that, as expected, this mismatch only plays a role for large time step sizes (as 934 expected) and small values of  $\lambda$ , see Table 2 below.

935 **6.3. The Test Setting.** For our numerical test, we choose the following data: 936 Domain. The two-dimensional computational domain is set to  $\Omega := (0, 4) \times$ 937  $(0, 1) \subset \mathbb{R}^2$  with the boundaries  $\Gamma_D := [\{0\} \cup \{4\}] \times [0, 1], \Lambda_D := [1, 3] \times [\{0\} \cup \{1\}]$ 938 and  $\Gamma_N := \partial \Omega \setminus \Gamma_D, \Lambda_N := \partial \Omega \setminus \Lambda_D$ .

Elasticity tensor, hardening and smoothing parameters. We choose typical mate-939 940 rial parameters of steel:

 $E = 210 \left[ \text{kN/mm}^2 \right]$ (Young's modulus), 941  $\nu = 0.3$ (Poisson's ratio), 942  $\lambda = \frac{E\nu}{(1+\nu)(1-2\nu)} \approx 121.1538 \left[ \mathrm{kN/mm}^2 \right]$ (Lamé parameters), 943  $\mu = \frac{E}{2+2\nu} \approx 80.7692 \; \left[ \text{kN/mm}^2 \right]$  $\gamma = 0.45 \left[ \text{kN/mm}^2 \right]$ (uniaxial yield stress) 944

and define the elasticity tensor by  $\mathbb{C}\boldsymbol{\epsilon} := \lambda \operatorname{tr}(\boldsymbol{\epsilon})I + 2\mu \boldsymbol{\epsilon}$  for all  $\boldsymbol{\epsilon} \in \mathbb{R}^{n \times n}_s$ . 946

In our numerical tests, we set  $\varepsilon = 0$  such that there is no hardening. We again 947 underline that this case is covered by our analysis, see Assumption 4.6 and 5.1(iii). 948

The smoothing parameter  $\delta$  of the max-function in (5.2) is set to  $10^{-8}$ . During 949 the numerical experiments, it turned out that this parameter appears to have only 950 little influence on the results and the performance of the algorithm so that we simply 951 952 fix it to this value.

End time and initial condition. We set T = 1 and  $\sigma_0 \equiv 0$ . 953

Desired Dirichlet displacement. The offset in the Dirichlet condition is chosen to 954 be  $\mathfrak{a}(t) := t \mathfrak{a}_e$ , where  $\mathfrak{a}_e(x, y) := \frac{1}{200}(x - 2, 0)$  for  $(x, y) \in \Omega$ . Optimization problem. We set the desired stress to zero, i.e.,  $\sigma_d \equiv 0$ , and the 955

956 Tikhonov parameter  $\alpha$  to  $10^{-4}$ . 957

The above setting is motivated by the following application-driven optimization 958 problem: The aim of the optimization is to reach a desired displacement of the Dirich-959 let boundary (given by  $\mathfrak{a}_e$ ) and, at the same time, to minimize the overall stress 960 distribution at end time. For this reason, the left and right boundary of the body 961 occupying  $\Omega$  is pulled apart constantly in time. The control  $\ell$  (respectively  $u_D$ ) can 962 alter this process for  $t \in (0,T)$ , but at the end (and also the beginning) the control 963 is zero, hence, the position of the Dirichlet boundary at t = T is predefined, namely 964 by the desired  $\mathfrak{a}_e$ . The minimization of the stress at end time is reflected by setting 965  $\sigma_d \equiv 0$  and choosing a comparatively small Tikhonov parameter. 966

**6.4.** Numerical Results. Let us finally present the numerical results. In order 967 to assess the impact of the Yosida regularization, we vary the parameter  $\lambda$  and consider 968 the distance of the stress field to the feasible set  $\mathcal{K}(\Omega)$  at the end of the iteration as 969 an indicator for the effect of the regularization. To be more precise, given the feasible 970 set of the von Mises yield condition in (5.1) and a discrete solution  $\sigma_h$ , we compute 971

972 
$$\operatorname{dist}_{\mathcal{K}} := \operatorname{ess\,sup}_{(t,x)\in(0,T)\times\Omega} \frac{|\sigma_h^D(t,x)|_F - \gamma}{\gamma}.$$

Furthermore, we evaluate the error induced by the inexact computation of the reduced 973 974 gradient caused by the first-optimize-then-discretize approach. It turned out that this error is entirely induced by the time discretization while the spatial discretization had 975 976 no effect here (which is to be expected, as we used a Galerkin scheme). Therefore, we vary the time step size and use the difference between in the (inexact) directional 977 derivative and a difference quotient as error indicator. To describe this in detail, let 978  $\ell_h$  denote the (discrete) control variable in the last iteration and denote the inexact 979 reduced gradient computed by the discretized counterpart of Algorithm 6.1 by  $g_h$ . 980

Then we compute 981

$$\operatorname{err} = \left| \frac{\langle g_h, -g_h \rangle_{H^1_0(\mathcal{X}_c)} - \tau^{-1} \big( F_{\delta}(\ell_h - \tau \, g_h) - F_{\delta}(\ell_h) \big)}{\tau^{-1} \big( F_{\delta}(\ell_h - \tau \, g_h) - F_{\delta}(\ell_h) \big)} \right|$$

i.e., we compute the relative error of the directional derivative in the anti-gradient 983 direction (which is also our search direction). The step size in the difference quotient 984is set to  $\tau = 10^{-8}$ . 985

982

Table 1 shows the numerical results for different values of  $\lambda$ . For the computations, 986 we chose an equidistant time step size by dividing [0,T] in  $n_t = 128$  intervals of the 987 988 same length. The spatial mesh is equidistant, too, with  $n_x = 64$  elements in horizontal and  $n_y = 16$  in vertical direction. Recall that we focus on the last iteration of the 989 gradient method, that is, either the norm of the gradient was smaller than TOL = 5e-04990 (i.e.,  $\langle g_h, -g_h \rangle_{H^1_0(\mathcal{X}_c)} \geq -\text{TOL}^2 = -2.5 \cdot 10^{-7}$ ) or the 100th iteration was reached. We

$\lambda$	iteration	$\langle g_h, -g_h \rangle_{H^1_0(\mathcal{X}_c)}$	$\frac{F_{\delta}(\ell_h - \tau g_h) - F_{\delta}(\ell_h)}{\tau}$	err	$\operatorname{dist}_{\mathcal{K}}$
0.001	100	-4.7174e-07	-4.8520e-07	0.027751	0.00048
0.01	25	-2.0089e-07	-2.0869e-07	0.037369	0.00192
0.1	33	-2.4687e-07	-2.5552e-07	0.033854	0.01781
1	58	-2.1643e-07	-2.1790e-07	0.006773	0.13652
10	100	-2.0106e-06	-2.0122e-06	0.000833	0.62584
100	62	-2.4884e-07	-2.4876e-07	0.000338	5.31148

Table 1: Comparison of the numerical results for different values of  $\lambda$ .

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992 observe that the adjoint approach becomes less accurate for small values of  $\lambda$  reflecting the non-smoothness of the limit problem. Furthermore, the relative distance of  $|\sigma_b^D|_F$ 993

994 to the yield stress  $\gamma$  decreases when  $\lambda$  decreases, illustrating the efficiency Yosidaregularization.

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In Table 2, we analyze the impact of the number of time steps on the last iteration 996 of the gradient method. The spatial mesh is again equidistant with  $n_x = 64$  and 997

 $n_y = 16$  and we set  $\lambda = 1$ . We observe that, as expected, the relative error of the

$n_t$	iteration	$\langle g_h, -g_h \rangle_{H^1_0(\mathcal{X}_c)}$	$\frac{F_{\delta}(\ell_h - \tau g_h) - F_{\delta}(\ell_h)}{\tau}$	err	$\operatorname{dist}_{\mathcal{K}}$
4	55	-2.4601e-07	-3.1816e-07	0.226817	0.0502
8	51	-2.3590e-07	-2.8903e-07	0.183828	0.0478
16	52	-2.4577e-07	-2.6541e-07	0.074012	0.0497
32	45	-2.4318e-07	-2.5225e-07	0.035941	0.1066
64	77	-2.4627e-07	-2.5056e-07	0.017121	0.1017
128	58	-2.1643e-07	-2.1790e-07	0.006773	0.1365
256	34	-2.4476e-07	-2.4562e-07	0.003481	0.1417
512	48	-2.2542e-07	-2.2541e-07	0.000045	0.1318
1024	43	-1.9258e-07	-1.9225e-07	0.001736	0.1339
2048	41	-2.3150e-07	-2.3165e-07	0.000662	0.1339

Table 2: Comparison of the numerical results for different numbers of time steps.

998

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999 directional derivative decreases when the number of time steps increases such that the error caused by the first-optimize-then-discretize approach disappears if the time step 1001 size goes to zero. Moreover, for larger number of time steps, the time discretization has no effect on the feasibility of the stress (which is of course mainly influenced by the Veride permuter of geen before)

1003 the Yosida parameter as seen before).

1004 We end the description of our numerical results with the time evolution of the 1005 stress field after optimization. For these computations, we set  $\lambda = 1$ ,  $n_t = 256$ , 1006  $n_x = 128$ , and  $n_y = 32$ . The result of the optimization after 150 iterations in form of the stress field at selected time points is shown in Figure 2. We observe that until

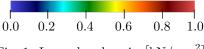


Fig. 1: Legend; values in  $[kN/mm^2]$ .

1007

 $n_t = 84$  the norm of the stress increases constantly in time. Afterwards, between 1008  $n_t = 84$  and  $n_t = 240$ , the yield surface is reached and the norm of the stress stays 10091010 almost constant. Moreover, until  $n_t = 240$  the beam is slowly but constantly pulled apart. From  $n_t = 240$  on, the beam is fast pressed together and the norm of the stress 1011 shrinks to almost zero as desired. Figure 3 shows a zoom to the left Dirichlet boundary. 1012 We observe that the optimal displacement of the Dirichlet boundary is not constant 1013 in vertical direction. Instead there is a slight curvature of the Dirichlet boundary, i.e., 1014 1015the optimal Dirichlet displacement pulling the beam in horizontal direction slightly varies in vertical direction during the evolution. 1016

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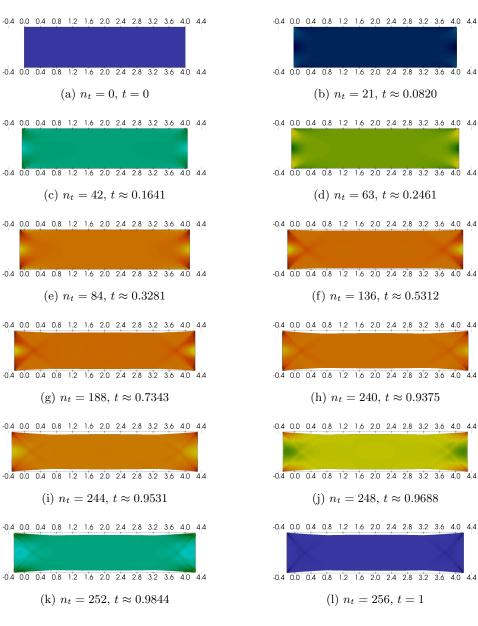


Fig. 2: Evolution of  $|\sigma(x,t)|_F$ .

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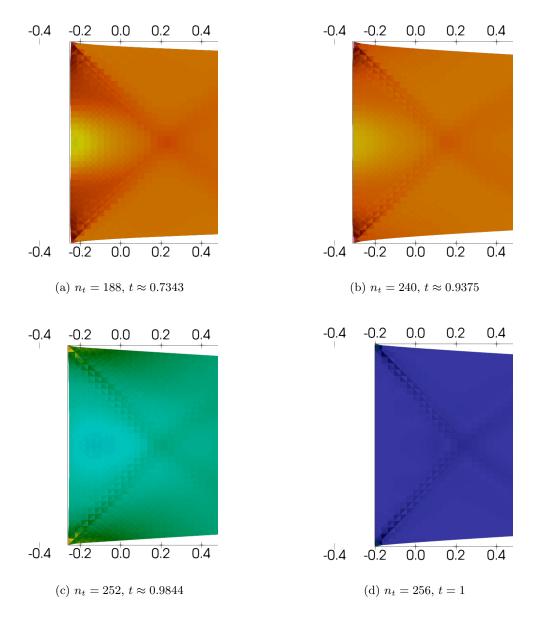


Fig. 3: Zoom to the left part of the beam from Figure 2.

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